## Safety controlling systems

PROTECT series / Version 01











## **SCHMERSAL**



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### Quick selection guide for safety control modules

### Guide to module selection

- 1. Select application
- 2. Select required features
- 3. Page number for module

Ch	apter	Standa Applic STOP	ations			ard ations 0 / STOP	1	Input a	and out ders	put	Two-h Applic	and ations	Mutin Appli	
Туј	oe designation	SRB 301MA	SRB 301MC	SRB 301ST V.2	SRB 211ST V.2	SRB 324ST V.3		PROTECT-PE	SRB 402EM	SRB 401EM	SRB 201ZH	SRB 301HC/R	SRB 202MSL	
	EMERGENCY STOP/guard-door monitor	•	•	•	•	•		•				•		7
	BNS compatible	•	•	•	•	-		•						
	Optoelectronics/CSS/AZM compatible	•	•	•	•	•		•						
_	Speed / standstill monitoring													1
Application	Two-hand monitoring										•	•		
plic	Muting monitoring												•	
Ā	Safety mat monitoring											•		1
	Input expansion							•						1
	Output expansion								•	•				
	Double reset													
	Supply voltage 24V AC/DC	•		•	•	•		•	•		•	•	•	1
	Supply voltage 230V AC									•		•		1
	Number of safety devices	1	1	1	1	1		4			1	1		1
	Number of safe stop-0 outputs	3	3	3	2	3		2	4	4		3	2	1
	Number of safe stop-1 outputs				1	2								
ures	Number of floating signal outputs	1	1	1		1		2	2	1		1		1
pecific features	Number of semiconductor signal outputs				1	3		5						1
ific	Automatic start		-	•	•	-		•						1
bec	Reset without edge detection		-	•	•	-							•	1
s-elr	Reset with edge detection	-		-	•	-						•		1
Module-s	Electronic fuse	•	•	•	•	•		•	•	•	•	•	•	1
2	Performance level to EN 13849-1	PLe	PL e	PLe	PL e	PL e		PL d	-	_	PL e	PLe	PLe	
	Cross circuit detection, optional	•	•	•	•	•								
	Cross-circuit detection fixed							a)			•	•	•	
	Plug-in terminals			•	•	•			•	•	•	•	•	
	Housing width in mm	22,5	22,5	22,5	22,5	45		65,5	22,5	22,5	22,5	45	45	
	Page	12	14	16	20	22		26	28	30	34	36	40	

See our online catalogue www.schmersal.net for more MRL-compliant modules which supplement the product range.

 PROTECT-IE
 SRB 211LT
 SRB 301X4

 SRB 031MC
 SRB 219IT
 SRB 302X3

 SRB 200X2
 SRB 301LC
 SRB 308IT

 SRB 201ZHX3
 SRB 301LC/B
 SRB 401EM 230V

 SRB 206ST/SQ
 SRB 301ST/SQ 230V
 SRB 504ST

SRB 207AN SRB 301X1

Safet Appli	y mat cations	Double reset	Antiva			ed / idstill iitoring		Differe switch behav	1-off	Poten explos atmos			unction	
SRB 301HC/T	SRB 301HC/R	SRB 100DR	SRB 301AN	SRB 211AN V.2	PROTECT PDMS (Encoder)	AZR 31S1 (without sensors)	FWS 1206	SRB 202C	SRB 400C	SRB 101Exi	SRB 200Exi	PROTECT-SELECT / OEM	PROTECT-SELECT WL / OEM WL	PROTECT-PSC
•	•		•	•				•	•	•	•	•	•	•
			•	•				•	•	•	•	•	•	•
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	<b>*</b>	•	•	•		•		•	•	•	•	•	•	•
<b>*</b>	■ *					•								
1	1		1	1		1	1	2	2	1	1	8	8	up to 125
3	3		3	2		3	2	2	4	1	2	up to 6		up to 125
				1								up to 6	up to 6	up to 125
1	1					1		1		1				10
			1	1			2					4	4	16
			-		-			a)	a)	a)	a)	b)	b)	b)
				_				. a)	α)	a)	α,		5)	5)
•		•		•		•	•			•	•			•
PL e	PLe	_	PL e	PLe		PL e	PL d	PL e	PL e	PLe	PL e	PL e	PLe	PL e
								\		•	•	•	•	•
•	•		•	•		•		a)	a)					
•	•	•	•	•		•						•	•	•
45	45	22,5	22,5	22,5		45	22,5	22,5	22,5	22,5	22,5	52,5	52,5	c)
44	36	48	52	54	62	58	60	68	70	74	76	80	82	84

### Legend

- Type-dependent optional a)
- b)
- c) modular

Differences in each chapter have a pale blue background.



## PROTECT series safety controlling systems

### **PROTECT-SRBs**

Since its introduction, the range of PROTECT series safety control modules (also called "PROTECT-SRBs") has become one of the most comprehensive on the market, both in terms of breadth and depth.



The PROTECT product range includes safety control modules, safe compact controllers, a safe modular controller and a safe drive monitor which are intended for typical applications in the safety-related parts of machine controllers, such as the signal processing of EMERGENCY-STOP devices, safety switches with and without interlocking or other safety devices, and for monitoring drive signals coming from PNP proximity switches, encoder or resolver sender units or even coming directly from the motor emf.

### EC conformity according to the new MRL

All PROTECT evaluation units listed here comply with the requirements of EC Machinery Directive 2006/42/EC in terms of their design, printing and enclosed instructions. They appear under Appendix IV as logic units for guaranteeing the safety functions, where a special quality assurance system is used during their development and manufacture (= comprehensive quality assurance according to MRL-Appendix X).

Schmersal/Elan has a TÜV Rheinland certificated QA system and is entitled to implement the procedure for the conformity assessment of machinery in Appendix X of the Machinery Directive and the components, for guaranteeing the safety function.

### Certificates from independent testing institutes

Many of the listed safety control modules are also certificated by independent, so-called, "Notified Bodies" such as the TÜV and BG(IfA). The devices are also cULus certificated for the North American market. These are combined UL and CSA certifications which are issued by the Underwriters Laboratories' testing organisation in relation to the product and reviewed at regular intervals. Not only is the final product examined but also its manufacture.

### Safety appraisal

All safety control modules in this list have been subjected to a safety appraisal according to EN ISO 13849-1, or EN IEC 62061. The user can learn to print out the safety characteristics for all units in the form of "performance levels" (PL) and/or in the form of a PFHd value or SIL value.

For safety control modules, with their purely electromechanical release contacts, the safety appraisal must included the contact load and the number of switching cycles. Here, the user is given a table to help in the initial classification. The specified PFH value can therefore only be achieved under a "worst case" appraisal (24 operation over 365 days) with the contact load listed when the specified number of switching cycles per year (n-op/y) and the switch-cycle time (t-cycle) in the application concerned have not been exceeded.

The "Sistema" software developed by the Institute of Occupational Safety of the German statutory accident insurance organisation (IFA) can be used to determine the exact values. For the Schmersal component library required for this, go to www.schmersal.net.



Safety switches



Solenoid interlocks



Non-contact interlocks



Position switches with safety function



Pull-wire emergencystop switches



Safety switches for hinged safety devices

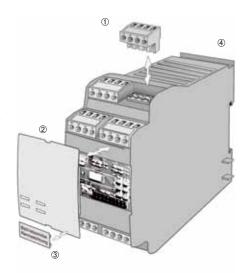
### Structural design

Structurally, all PROTECT-SRBs have a unique shaped housing, 22.5 mm and 45 mm wide offering the following particular functional advantages:

- Plug-in and optional codable screw terminals (0.25 mm² to 2.5 mm²), so that it is possible to work with prefabricated cable harnesses and servicing can be carried out more quickly;
- ② EN ISO 12100-2 compliant settings which are accessible from the front and protected by a cover from tampering by unauthorized third parties;
- 3 Snap-on equipment identification;
- ④ Applications at higher ambient temperatures are also possible due to ventilation slots in the housings.

The housing design also caters for the following alternative connection methods (on request):

- Connectors with spring-loaded terminals or screw terminals for wire cross-sectional areas 0.25 mm² to 2.5 mm²
- The so-called TWIN-core sleeves even make it possible to clamp two (flexible) wires with CSAs 0.5 mm² to 1.0 mm² regardless of the connection technology.









Safety sensors



Safety sensors (Magnetic switch)



Safety light barrier



Tactile safety devices



Enable switches

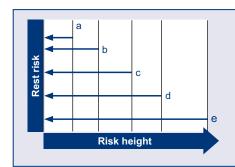


Emergency-stop push button



## Summary of the standard

## EN ISO 13849-1:2008 (2006)



- a) A very slight degree of risk must be reduced
- b) A slight degree of risk must be reduced
- c) A greater degree of risk must be reduced
- d) A high degree of risk must be reduced
- e) Risk must be significantly reduced

Roughly summarised, a performance level, as required by the standard EN ISO 13849-1 for the design of an SRP/CS, represents an appraisal of several factors which are now recognised worldwide in order to measure the safety and reliability of systems so as to determine controls and rules, i.e. factors which make up the security integrity of a system. In contrast to what is now common practice in engineering, a performance level is equivalent to a multi-dimensional appraisal. Instead of complex models, however, EN ISO 13849-1 uses a simplified approach which considers four auxiliary variables.

Note, however, that a performance level (regardless of its height) is subject to additional basic requirements, i.e. measures for avoiding and controlling systematic failures and faults, whereas a PL-classification (PL "a" - "e") essentially relates to preventing and controlling random failures and faults (see also Glossary section, "failures").

- A PL appraisal starts by determining the various safety functions of a machine or a machine controller.
- Determination of the required performance levels PLr for the safety functions concerned follows. Which of the five performance levels ("a" - "e") is selected is found from the C (product standard) concerned or by risk appraisal.
- Here, the performance level reflects the degree of measures necessary to reduce risks. A PL always relates to the overall safety function, i.e. the chain [I] inputs + [L] signal processing/logic and [O] outputs. Safety control modules generally depict the [L] level and are used for fault diagnosis, when simple safety switching devices on the [I] level and feedback signals on the [O] level are connected to the feedback loop. The diagnostic coverage is between 60% (for simple 2-channel series circuits on the [I] level) to 99% (with 2-channel single wiring/parallel wiring on the [I] level or with feedback signals from positive-guided power contactors on the [O] level). If in doubt about the diagnostic coverage, refer to Appendix E of EN ISO 13849-1:2008 (2006).

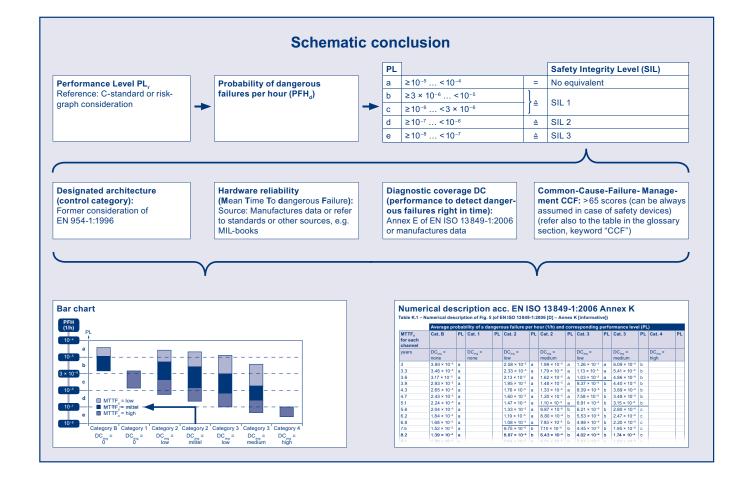
- The effectiveness of the (necessary) measures is expressed in the form of a PFHd value (a value of the remaining maximum tolerated average probability of a dangerous failure per hour = Average Probability). Here, the PFHd value is also the parentheses for the International Safety Integrity Levels (SILs), as they recognise EN IEC 61508:2000 or EN IEC 62061:2005.
- Schmersal specifies a pre-calculated PFHd value for certain conditions, so it is not necessary to carry out calculations for individual SRB devices.
- The assessment (calculation) of a Performance level is now carried out according to EN ISO 13849-1 based on the appraisal of 4 individual parameters (auxiliary variables):





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- The architecture, essentially identical to the appraisal of controller categories as they are known from the application of EN 954-1:1996, which has been incorporated in EN ISO 13849-1;
- From the appraisal of the hardware reliability, expressed as Mean Time to dangerous
   Failure MTTFd in years (a statistically based
   assumption over the time during which the
   hardware will operate without random safety
   failures);
- The assessment (of the probability) of the effectiveness of the diagnostic measures in the SRP/CS or relevant SRP/CS-section, expressed in % as a diagnostic coverage DC;
- The assessment of measures against socalled common-cause or common-mode failures (CCF) = which could destroy the safety benefit of a multi-channel system).
- Using a graphic a bar chart or from Appendix K of EN ISO 13849-1 it is possible to determine the performance level PL and compare and validate it with the PLr required for the particular safety function.



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## PROTECT-SRBs Standard applications STOP 0



■ SRB 301MA \_\_\_\_\_\_ Page 12
■ SRB 301MC \_\_\_\_\_ Page 14
■ SRB 301ST V.2 Page 16

The most common application of safety control modules is to disconnect the power from the actuators after the request of a safety sensor system (EMERGENCY STOP or guard-door monitor) instantaneously (STOP Category 0 according to EN 60204-1).

Here, Schmersal offers 3 modules which mainly differ in respect of their reset or start-up function. While SRB 301ST V.2 is suitable both for applications where Reset with monitoring on falling edge or an automatic start is required, SRB 301MA (reset only monitoring the falling edge) and SRB 301MC (automatic start only or reset without monitoring the falling edge) can only satisfy one of these criteria. Furthermore, the SRB 301ST V.2 has plug-in terminals which allows pre-wiring or facilitates changing the module.

### SRB 301MA



- Suitable for signal processing of emergency stop command devices, interlocking devices, outputs connected to potentials and magnetic safety switches
- 1 or 2 channel control
- 3 safety contacts, STOP 0
- 1 additional acknowledgement output
- · Reset function with trailing edge
- Optionally with short-circuit recognition (through switch)
- 4 LEDs to show operating conditions

### Technical data

04-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508	Standards: IEC/EN 602
Start button (monitored)	Start conditions:
yes	Feedback circuit (Y/N):
typ. 15 ms	ON delay with reset button:
≤ 15 ms	Drop-out delay in case of emergency stop:
typ. 80 ms	Drop-out delay on "supply failure":
24 VDC -15%/+20%, residual ripple max. 10%	Rated operating voltage U <sub>e</sub> :
24 VAC -15%/+10%	
50 / 60 Hz	Frequency range:
Internal electronic protection	Fuse rating for the operating voltage:
tripping current > 500 mA	
reset after approx. 1 sec	
yes	Internal electronic protection (Y/N):
1.8 W; 4.4 VA	Power consumption:
	Monitored inputs:
optiona	- Short-circuit recognition:
yes	- Wire breakage detection:
yes	- Earth connection detection:
2	Number of NC contacts:
C	Number of NO contacts:
max. 40 Ω	Max. conduction resistance:
	Outputs:
C	Stop category:
3 (13-14; 23-24; 33-34)	Number of safety contacts:
1 (41-42)	Number of auxiliary contacts:
230 VAC, 8 A ohmic (inductive in case of	Max. switching capacity of the safety contacts:
appropriate protective wiring); min. 10 V, 10 mA	
24 VDC, 2 A	Max. switching capacity of the auxiliary contacts
AC-15: 230 V / 6 A	Utilisation category to EN 60947-5-1:
DC-13: 24 V / 6 A	
8 A slow blow	Fuse rating of the safety contacts:
2 A slow blow	Fuse rating of the auxiliary contacts:
10 million operations	Mechanical life:
	Ambient conditions:
− 25 °C + 60 °C	Ambient temperature:
– 40 °C + 85 °C	Storage and transport temperature:
Enclosure: IP40, Terminals: IP20, Clearance: IP54	
Snaps onto standard DIN rail to EN 60715	Mounting:
Screw terminals	Connection type:
0.25 mm²	- min. cable section:
2.5 mm²	- max. cable section:
250 ց	Weight:
	Dimensions (Height x Width x Depth):

### Approvals







Diverging applications upon request.

### Ordering details

### SRB 301MA

## Classification

Safety	parameters
--------	------------

outery parameters.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through			
enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

### Note

- Monitors a guard door to PL e and category 4.
- Input level: The example shows a 2-channel control of a guard door monitoring with two position switches, whereof one with positive break, external reset button ® and feedback circuit ®.
- The feedback circuit monitors the position of the contactors Ka and Kb.
- · Switch setting:

The cross-wire short detection function (factory default) is programmed by means of the switch located underneath the front cover of the module:

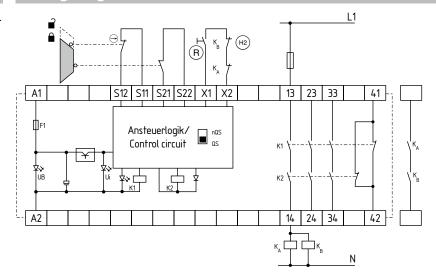
Position nQS (top):

no cross-wire short protection, suitable for 1-channel applications and applications with outputs with potential in the control circuits. Position QS (bottom):

cross-wire short protection, suitable for 2-channel applications without outputs with potential in the control circuits.

- For 1-channel control, connect NC contact to S11/S12 and bridge S12/S22 (QS-switch = nQS)
- Connect potential p-type outputs of safety light grids/curtains to S12/S22. The devices must have the same reference potential. (QS-switch = nQS)
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- Supply voltage U<sub>B</sub>
- Internal operating voltage Ui

### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

### SRB 301MC



- Suitable for signal processing of emergency stop command devices, interlocking devices, outputs connected to potentials and magnetic safety switches
- 1 or 2 channel control
- 3 safety contacts, STOP 0
- 1 additional acknowledgement output
- Automatic reset function
- Optionally with short-circuit recognition (through switch)
- 4 LEDs to show operating conditions

### Technical data

Standards: IEC/EN 602	204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic or start button
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 100 ms
ON delay with reset button:	typ. 20 ms
Drop-out delay in case of emergency stop:	≤ 20 ms
Drop-out delay on "supply failure":	typ. 80 ms
Rated operating voltage U <sub>e</sub> :	24 VDC –15%/+20%, residual ripple max. 10%; 24 VAC –15%/+10%
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage:	Internal electronic protection,
	tripping current > 500 mA,
	reset after approx. 1 sec
Internal electronic protection (Y/N):	yes
Power consumption:	2,0 W; 4,9 VA
Monitored inputs:	
- Short-circuit recognition:	optional
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	2
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	3 (13-14; 23-24; 33-34)
Number of auxiliary contacts:	1 (41-42)
Max. switching capacity of the safety contacts:	230 VAC, 8 A ohmic (inductive in case of
A	appropriate protective wiring)
Max. switching capacity of the auxiliary contacts	
Utilisation category to EN 60947-5-1:	AC-15: 230 V / 6 A
	DC-13: 24 V / 6 A
Fuse rating of the safety contacts:	8 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	− 25 °C + 60 °C
Ambient temperature:	- 25 °C + 60 °C + 85 °C
Storage and transport temperature:  Protection class:	
	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting: Connection type:	Snaps onto standard DIN rail to EN 60715 Screw terminals
- min. cable section:	0.25 mm <sup>2</sup>
- min. caple section:	2.5 mm <sup>2</sup>
- max. cable section: Weight:	2.5 mm <sup>-</sup>
Dimensions (Height x Width x Depth):	250 g 100 x 22.5 x 121 mm
Difficusions (Height x Width x Depth).	100 X 22.5 X 121 111111

### **Approvals**







SRB 301MC-24V



Diverging applications upon request.

## Classification

Sate	ty	paramete	rs:
0:	-	1	

Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

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### Note

- · Monitors a guard door to PL e and category 4.
- Input level: The example shows a 2-channel control of a guard door monitoring with two position switches, whereof one with positive break, external reset button ® and feedback circuit ®.
- The feedback circuit monitors the position of the contactors Ka and Kb.
- · Switch setting:

The cross-wire short detection function (factory default) is programmed by means of the switch located underneath the front cover of the module:

Position nQS (top):

no cross-wire short protection, suitable for 1-channel applications and applications with outputs with potential in the control circuits. Position QS (bottom):

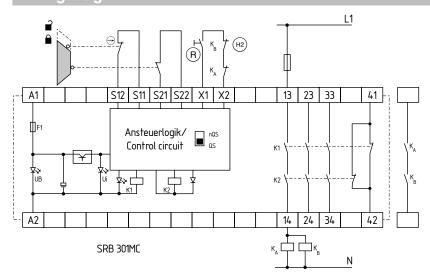
cross-wire short protection, suitable for 2-channel applications without outputs with potential in the control circuits.

- For 1-channel control, connect NC contact to S11/S12 and bridge S12/S22 (QS-switch = nQS)
- Connect potential p-type outputs of safety light grids/curtains to S12/S22. The devices must have the same reference potential. (QS-switch = nQS)
- Automatic start:

The automatic start is programmed by connecting the feedback circuit to the terminals X1/X2. If the feedback circuit is not required, establish a bridge.

 Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- Supply voltage U<sub>B</sub>
- Internal operating voltage Ui

### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

### SRB 301ST V.2



- Suitable for signal processing of potentialfree outputs, e.g. emergency stop command devices, position switches, solenoid interlocks and magnetic safety switches
- Suitable for signal processing of outputs connected to potentials (AOPDs),
   e.g. safety light grids/curtains
- 1 or 2 channel control
- 3 safety contacts, STOP 0
- 1 signalling output (NC contact)
- Optionally with short-circuit recognition (through switch)
- · With hybrid fuse
- Reset with edge detection or automatic start
- 4 LEDs to show operating conditions
- Plug-in screw terminals

### Technical data

Standards: IEC/EN 602	04-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic or start button (monitored)
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 100 ms
ON delay with reset button:	typ. 25 ms
Drop-out delay in case of emergency stop:	≤ 25 ms
Drop-out delay on "supply failure":	typ. 100 ms
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+20%, residual ripple max. 10%;
	24 VAC -15%/+10%
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage:	Internal electronic protection,
	tripping current F1 > 500 mA;
	tripping current (S11, S21) > 50 mA;
	reset after disconnection of supply voltage
Internal electronic protection (Y/N):	yes
Power consumption:	2,0 W; 4,9 VA
Monitored inputs:	
- Short-circuit recognition:	optional
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	2
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	3 (13-14; 23-24; 33-34)
Number of auxiliary contacts:	1 (41-42)
Max. switching capacity of the safety contacts:	250 VAC, 8 A ohmic (inductive in case of
	appropriate protective wiring); min. 10 V, 10 mA
Max. switching capacity of the auxiliary contacts:	24 VDC, 2 A
Utilisation category to EN 60947-5-1:	AC-15; DC-13
Fuse rating of the safety contacts:	8 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +60 °C
Storage and transport temperature:	−40 °C +85 °C
	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm <sup>2</sup>
Weight:	240 g
Dimensions (Height x Width x Depth):	100 x 22.5 x 121 mm

### **Approvals**







Diverging applications upon request.

### Ordering details

### SRB 301ST V.2

## Classification

Safety parameters: Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through			
enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

### Note

- Input level: The example shows a 2-channel control of a guard door monitoring with two position switches, whereof one with positive break, external reset button ® and feedback circuit ®.
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- F1 = hybrid fuse
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- · Switch setting:

The cross-wire short detection function (factory default) is programmed by means of the switch located underneath the front cover of the module:

Position nQS (top):

no cross-wire short protection, suitable for 1-channel applications and applications with outputs with potential in the control circuits. Position QS (bottom):

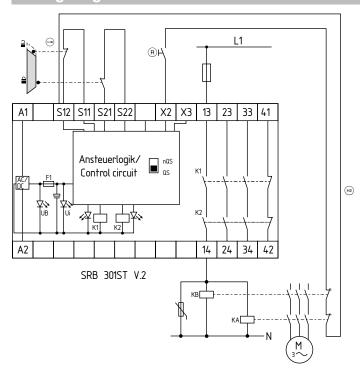
cross-wire short protection, suitable for 2-channel applications without outputs with potential in the control circuits.

- For 1-channel control, connect NC contact to S11/S12 and bridge S12/S22 (QS-switch = nQS)
- Connect potential p-type outputs of safety light grids/curtains to S12/S22. The devices must have the same reference potential. (QS-switch = nQS)
- · Automatic start:

The automatic start is programmed by connecting the feedback circuit to the terminals S12/X3. If the feedback circuit is not required, establish a bridge.

 Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- Supply voltage U<sub>B</sub>
- Internal operating voltage Ui

### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

# **Humanity first and foremost**Safety Consulting



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## PROTECT-SRBs Standard applications STOP 0 / STOP 1



■ SRB 211ST V.2 \_\_\_\_\_Page 20 ■ SRB 324ST V.3 \_\_\_\_\_Page 22 With safety control modules, in addition to instantaneous trip (STOP category 0 according to EN 60204-1) a drop-out delay (STOP category 1 according to EN 60204-1) is required - especially when using frequency converters. With the instantaneous shutdown at the safety input of the frequency converter, the build-up of a rotating field is reliably prevented and the motor running down can quickly feed its energy back into the mains until it has come to a halt. The output with the drop-out delay then safely disconnects the motor from the mains after a well-defined time.

Here, Schmersal offers of 2 modules, which mainly differ in the number of enabling paths, adjustable drop-out delay time and width.

### **SRB 211ST V.2**



- · Suitable for signal processing of potentialfree outputs, e.g. emergency stop command devices, position switches, solenoid interlocks and magnetic safety switches
- · Suitable for signal processing of outputs connected to potentials (AOPDs), e.g. safety light grids/curtains
- 1 or 2 channel control
- 2 safety contacts, STOP 0 1 safety contact, STOP 1
- 1 signalling output (transistor output)
- Optionally with short-circuit recognition, reset with edge detection or automatic start
- 6 LEDs to show operating conditions
- Plug-in screw terminals

### **Technical data**

Standards:	IEC/EN 60204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic or start button (monitored)
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 120 ms
ON delay with reset button:	typ. 25 ms
Drop-out delay in case of emergence	y stop: (STOP 0: 13-14; 23-24 ) ≤ 20 ms
Drop-out delay on "supply failure":	typ. 55 ms
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+20%, residual ripple max. 10%;
	24 VAC -15%/+10%
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage	Internal electronic protection,
	tripping current F1: > 750 mA; F2: > 75 mA; reset after
	disconnection of supply voltage; tripping current F3: > 140 mA
Internal electronic protection (Y/N):	yes
Power consumption:	2,4 W; 5,9 VA plus signalling output
Monitored inputs:	
- Short-circuit recognition:	optional
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	2
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0/1
Number of safety contacts:	3 (STOP 0: 13-14; 23-24)
	(STOP 1: 37-38)
Number of signalling outputs:	1 (Y1)
Max. switching capacity of the safet	y contacts:

(STOP 0: 13-14; 23-24) 250 VAC, 8 A ohmic; min. 5 V, 5 mA

(STOP 1: 37-38) 250 VAC, 6 A ohmic; min. 10 V, 10 mA

(inductive in case of appropriate protective wiring)

24 VDC. 100 mA Max. switching capacity of the signalling outputs: Utilisation category to EN 60947-5-1: AC-15; DC-13

Fuse rating of the safety contacts: (STOP 0: 13-14; 23-24) 8 A slow blow (STOP 1: 37-38) 6,3 A slow blow

Fuse rating of the signalling outputs: Internal electronic protection, tripping current F4: 100 mA Mechanical life 10 million operations

Ambient conditions:

−25 °C ... +60 °C Ambient temperature: Storage and transport temperature: -40 °C ... +85 °C Enclosure: IP40, Terminals: IP20, Clearance: IP54 Protection class: Snaps onto standard DIN rail to EN 60715 Mounting: Connection type: Screw terminals, plug-in - min. cable section: 0.25 mm<sup>2</sup> 2.5 mm<sup>2</sup>

- max. cable section: Dimensions (Height x Width x Depth):

100 x 22.5 x 121 mm

### **Approvals**









### Ordering details

### **SRB 211ST V.2**



Diverging applications upon request.

### Safety narameters:

Classification

culoty paramotoro.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e; STOP 1: up to d
Category:	STOP 0: up to 4; STOP 1: up to 3
PFH value:	STOP 0: $\leq 2,00 \times 10^{-8}$ /h; STOP 1: $\leq 2,00 \times 10^{-7}$ /h
SIL:	STOP 0: up to 3; STOP 1: up to 2
Mission time:	20 years

The PFH values of 2.00 x $10^{-8}/h$ and $2.00 \times 10^{-7}/h$	Contact load	n-op/y	t-cycle
applie to the combinations of contact load			
(current through enabling contacts) and	20 %	525,600	1.0 min
number of switching cycles (n-op/y)	40 %	210,240	2.5 min
mentioned in the table below.	60 %	75,087	7.0 min
At 365 operating days per year and a	80 %	30,918	17.0 min
24-hours operation, this results in the	100 %	12,223	43.0 min
below-mentioned switching cycle times			
(t-cycle) for the relay contacts.			

#### Note

- Input level: The example shows a 2-channel control of a guard door monitoring with two position switches, whereof one with positive break, external reset button ® and feedback circuit ®.
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- F1 = hybrid fuse
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- · Switch setting:

The cross-wire short detection function (factory default) is programmed by means of the switch located underneath the front cover of the module:

Position nQS (top):

no cross-wire short protection, suitable for 1-channel applications and applications with outputs with potential in the control circuits. Position QS (bottom):

cross-wire short protection, suitable for 2-channel applications without outputs with potential in the control circuits.

- For 1-channel control, connect NC contact to S11/S12 and bridge S12/S22
- Connect potential p-type outputs of safety light grids/curtains to S12/S22. The devices must have the same reference potential.
- · Automatic start:

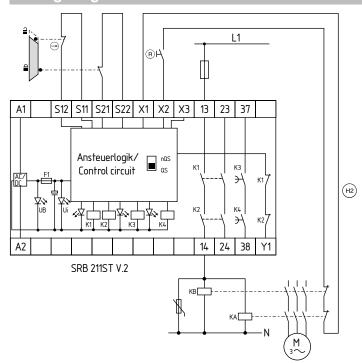
The automatic start is programmed by connecting the feedback circuit to the terminals X1/X3. If the feedback circuit is not required, establish a bridge.

• Time delay:

The time-delayed safety enable 37/38 is adjustable for 1 to 30 seconds drop-out delay (see setting intructions).

- The safety enabling circuit 37/38 conforms to EN 60204-1 for STOP Category 1. The safety enabling circuits 13/14 and 23/24 conform to EN 60204-1 for STOP Category 0.
- Setting of the drop-out delay time is carried out by means of a potentiometer from the front of the enclosure.

### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- · Position relay K2
- · Position relay K3
- Position relay K4
- Supply voltage  $U_{\scriptscriptstyle B}$
- $\bullet$  Internal operating voltage  $\boldsymbol{U}_{i}$

### Note

- The wiring diagram is shown with guard doors closed and in de-energised condition.
- · Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### SRB 324ST V.3



- Suitable for signal processing of potentialfree outputs, e.g. emergency stop command devices, interlocking devices and magnetic safety switches
- Suitable for signal processing of outputs connected to potentials (AOPDs),
   e.g. safety light grids/curtains
- 1 or 2 channel control
- 3 safety contacts, STOP 0; 2 safety contacts, STOP 1, adjustable 1 ... 30 s
- 4 signalling outputs
- 6 LEDs to show operating conditions
- With hybrid fuse
- Optional: Short-circuit recognition, manual reset with edge detection in fail-safe circuit, automatic reset function

### Technical data

Standards: IEC/EN 60	204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic or start button (monitored)
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 400 ms
ON delay with reset button:	typ. 30 ms
Drop-out delay in case of emergency stop:	(13-14; 23-24; 33-34): ≤ 30 ms
Drop-out delay on "supply failure":	typ. 80 ms
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+20%, residual ripple max. 10%;
	24 VAC -15%/+10%
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage:	Internal electronic protection;
tripping current F	F1: > 2.5 A, F2: > 50 mA (S11-S31), > 800 mA (X4);
	reset after disconnection of supply voltage
Internal electronic protection (Y/N):	yes
Power consumption:	3,2 W; 7,1 VA, plus signalling output
Monitored inputs:	
- Short-circuit recognition:	optional
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	2
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0/1
Number of safety contacts:	5 (STOP 0: 13-14; 23-24; 33-34)
	(STOP 1: 47-48; 57-58)
Number of auxiliary contacts:	1 (61-62)
Number of signalling outputs:	3 (Y1-Y3)
Max. switching capacity of the safety contacts:	(STOP 0: 13-14; 23-24; 33-34): 250 VAC, 8 A
	(STOP 1: 47-48; 57-58): 250 VAC, 6 A
	c (inductive in case of appropriate protective wiring)
Max. switching capacity of the auxiliary contacts	
Max. switching capacity of the signalling outputs	
Utilisation category to EN 60947-5-1:	AC-15; DC-13
Fuse rating of the safety contacts:	(STOP 0: 13-14; 23-24; 33-34): 8 A slow blow
	(STOP 1: 47-48; 57-58): 6,3 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Fuse rating of the signalling outputs:	500 mA (internal electronic protection F3)
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +60 °C
Storage and transport temperature:	−40 °C +85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
Anschlussquerschnitt:	0.25 2.5 mm²
B: (III ) I (III ) B (II )	100 15 101

### **Approvals**





### **Ordering details**

SRB 324ST-24V V.3



Diverging applications upon request.

Dimensions (Height x Width x Depth):

## Classification

Safety parameters:

carety parameters.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e; STOP 1: up to d
Category:	STOP 0: up to 4; STOP 1: up to 3
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h; STOP 1: ≤ 2,00 x 10 <sup>-7</sup> /h
SIL:	STOP 0: up to 3; STOP 1: up to 2
Mission time:	20 years

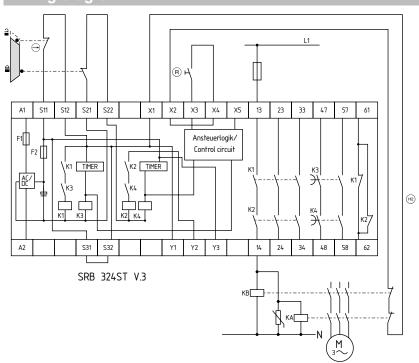
The PFH values of 2.00 x $10^{-8}$ /h and 2.00 x $10^{-7}$ /h	Contact load	n-op/y	t-cycle
applie to the combinations of contact load			
(current through enabling contacts) and	20 %	525,600	1.0 min
number of switching cycles (n-op/y)	40 %	210,240	2.5 min
mentioned in the table below.	60 %	75,087	7.0 min
At 365 operating days per year and a	80 %	30,918	17.0 min
24-hours operation, this results in the	100 %	12,223	43.0 min
below-mentioned switching cycle times			
(t-cycle) for the relay contacts.			

100 x 45 x 121 mm

### Note

- 2 channel control shown for a guard-door monitor with two contacts A and B, of which at least one contact has positive break, with external reset button ®.
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- (H2) = feedback circuit
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit
- The time-delayed safety enabling circuits 47-48 and 57-58 meet STOP category 1 to EN 60204-1.
- The non-delayed safety enabling circuits meet STOP category 0 to EN 60204-1.
- The drop-out delay is set through DIP switches, located underneath the cover installed at the front of the enclosure.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- · Position relay K3
- Position relay K4
- Supply voltage U<sub>B</sub>
- Internal operating voltage U

### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

## Up-to-date without fail.

The online product catalogue



For detailed information, check out www.schmersal.net

## PROTECT-SRBs Input and output expanders



 ■ PROTECT-PE
 Page 26

 ■ SRB 402EM
 Page 28

 ■ SRB 401EM
 Page 30

The input expanders of a safety relay module primarily offer the advantage of enhanced diagnostics. Here, each connected sensor is assigned to an auxiliary output on the module connected upstream. The 2-channel output only switches when all connected sensors are in a safe status, i.e. are closed. With the PROTECT-PE series, Schmersal is offering an input expander product range for different input sensors, various subsequent safety control modules and different connection terminals.

The purpose of the expanders is to duplicate the enable contacts of the safety control module. The modules available here differ in power supply. While the SRB 402EM requires a 24 VAC/DC supply, the SRB 401EM requires a supply voltage of 115 VAC or 230 VAC.

### **PROTECT-PE**



- Possibility to connect up to 4 sensors per interface, e.g. safety magnetic switches of the BNS type, emergency stop control devices, interlocking devices, etc.
- Wiring of up to 4 sensors per interface with signals connected to the potential possible, e.g. CSS products from Schmersal and AOPD's (only PROTECT-PE-02).
- Current and voltage limitation of the input circuits
- Connection of sensors with 2 NC contacts (PROTECT-PE-02) or of sensors with NC/NO contacts (PROTECT-PE-11)
- Cross-wire monitoring of the input circuits (only PROTECT-PE-02)
- Signalling output for each sensor (monitoring of both circuits of one sensor) and of all sensors (Y5, summation signal)
- Signalling output 32-33, 33-34
- Cascading possible for the connection of up to 80 sensors
- Width 65,5 mm
- $\bullet$  6 LED to show operating conditions
- Cage clamps or plug-in screw terminals (ordering suffix -SK)
- With antivalent output contacts, ordering suffix -AN

### **Technical data**

Standards:	IEC/EN 60204-1; EN 60947-5-1; EN ISO 13849-1; IEC/EN 61508
Start conditions:	automatic
Feedback circuit (Y/N):	no
ON delay with automatic start:	typ. 10 ms
Drop-out delay in case of emer	
Drop-out delay on "supply failur	
Rated operating voltage U <sub>e</sub> :	24 VDC –15%/+20%, residual ripple max. 10%
Fuse rating for the operating vo	
. acc raining for the operating re	tripping current > 300 mA
Internal electronic protection (Y	
Power consumption:	max. 1.7 W; plus signalling outputs
Monitored inputs:	
- Short-circuit recognition:	PROTECT-PE-11: option; PROTECT-PE-02: yes
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	PROTECT-PE-11: 1; PROTECT-PE-02: 2
Number of NO contacts:	PROTECT-PE-11: 1; PROTECT-PE-02: 0
Outputs:	
Stop category:	C
Number of auxiliary contacts:	2 (13-14; 23-24)
Number of signalling outputs:	7 (Y1-Y5; 32-33; 33-34)
Max. switching capacity of the s	
	of appropriate protective wiring)
Max. switching capacity of sign	
Utilisation category to EN 6094	
Fuse rating of the safety contact	
Fuse rating of the signalling out	
	tripping current > 750 mA
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +55 °C
Storage and transport temperate	
Protection class:	Enclosure: IP20, Terminals: IP20, Clearance: IP20
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Cage clamps or
noin anhla anation.	ordering suffix -SK: plug-in screw terminals
- min. cable section:	Cage clamps: 0.08 mm²
- max. cable section:	Plug-in screw terminals: 0.14 mm²
- max. cable section:	Cage clamps: 2.5 mm²
Weight:	Plug-in screw terminals: 1.5 mm² 160 g
Dimensions (Height x Width x E	
Dilliensions (Height X Midth X F	26pui). 120 x 40 x 43 IIIII

### **Approvals**







Diverging applications upon request.

### **Ordering details**

### PROTECT-PE-①-②

No.	Option	Description
1	02	Connection of sensors with 2 NC contacts
	11	Connection of sensors with NC/NO contacts
	11-AN	Connection of sensors with NC/NO contacts and antivalent output contacts
2	SK	Cage clamps Plug-in screw terminals

### Classification

Safety parameters:

Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to d
Category:	STOP 0: up to 3
PFH value:	STOP 0: 2.00 x 10 <sup>-7</sup> /h
SIL:	STOP 0: up to 2
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-7</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through			
enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

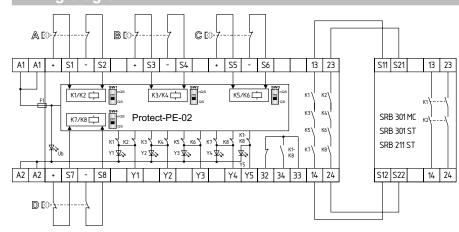
### Note

· Start level:

Depends on the wiring of the safety relay module.

- · Sensor level:
- Dual-channel control of magnetic safety switches according to IEC 60947-5-3.
- · Output level:
- Dual-channel control of a downstream safety relay module.
- Cross-shorts, wire breakage and earth leakage in the control circuits are detected.
- If the inputs S1, S3, S5 and S7 are not used, they have to be bridged to plus.
- If the inputs S2, S4, S6 and S8 are not used, they have to be bridged to minus.
- The safety relay modules must be suitable signal processing for single or dual-channel floating NC-contacts.
- Start and actuator configuration has to be effected in accordance with the data sheet.
- The obtainable performance level and category according to EN ISO 13849-1 depends on type and wiring of the used safety relay module.

### Wiring diagram



### LED

- LED's or signalling outputs signalise an opened protective device or emergency stops.
- Monitoring effected on both contact circuits of the sensor.
- When the protective device or the emergency stop circuit is opened a signal of 24 V will be wired the regarding output (Y1...Y5) and the dedicated LED lights.

## The integrated LEDs indicate the following operating states.

- Position relay K1
- Position relay K2
- Position relay K3
- Position relay K4
- Internal operating voltage U<sub>i</sub>

### Note

- The wiring diagram is shown with guard doors closed and in de-energised condition.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### SRB 402EM



- Expander module for contact expansion
- 4 safety contacts, STOP 02 signalling outputs (NC contact)
- 1 LED to show operating conditions
- PL e and category 4 depending on the connected safety relay module
- Plug-in screw terminals

Standards: IEC/EN 60	204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 30 ms
Drop-out delay in case of emergency stop:	≤ 35 ms
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+20%, residual ripple max. 10%;
	24 VAC -15%/+10%
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage:	intern T 1,0 A (5 x 20 mm)
Internal electronic protection (Y/N):	no
Power consumption:	1,0 VA
Monitored inputs:	
- Short-circuit recognition:	no
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	1
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	4 (13-14; 23-24; 33-34; 43-44)
Number of auxiliary contacts:	2 (51-52; 61-62)
Max. switching capacity of the safety contacts:	250 VAC, 6 A ohmic (inductive in case of
	appropriate protective wiring)
Max. switching capacity of the auxiliary contacts	
Utilisation category to EN 60947-5-1:	AC-15; DC-13: EN 60947-5-1: 2007
Fuse rating of the safety contacts:	6 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	− 25 °C + 45 °C
Storage and transport temperature:	− 40 °C + 85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm <sup>2</sup>
Weight:	215 g
Dimensions (Height x Width x Depth):	100 x 22.5 x 121 mm

### **Approvals**







### Ordering details

### SRB 402EM-24V

### Classification

### Safety parameters:

outery puramoterer	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

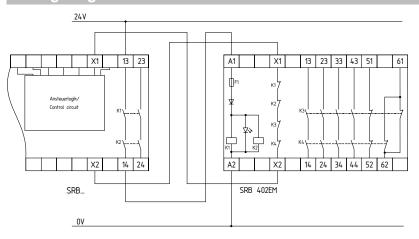
The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			
Diverging applications upon request.			

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#### Note

- Relay outputs: 1-channel control of the expander module is suitable for contact reinforcement or multiplication of the connected safety relay module.
- Terminals X1 and X2 of the expander module must be connected to the feedback circuit or reset circuit of the safety relay module.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

• Position relay K1/K2

### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

### SRB 401EM



- Expander module for contact expansion
- 4 safety contacts, STOP 01 signalling output (NC contact)
- 1 LED to show operating conditions
- PL e and category 4 depending on the connected safety relay module
- Plug-in screw terminals

Standards: IEC/EN 60	204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic
Feedback circuit (Y/N):	ves
ON delay with automatic start:	typ. 30 ms
Drop-out delay in case of emergency stop:	≤ 35 ms
Rated operating voltage U <sub>e</sub> :	115 V-Version: 115 VAC -15%/+6%;
	230 V-Version: 230 VAC -15%/+6%
Bemessungsbetriebsstrom le:	0.05 A
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage:	intern T 1,0 A (5 x 20 mm)
Internal electronic protection (Y/N):	no
Power consumption:	1,0 VA
Monitored inputs:	
- Short-circuit recognition:	no
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	1
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	4 (13-14; 23-24; 33-34; 43-44)
Number of auxiliary contacts:	1 (51-52)
Max. switching capacity of the safety contacts:	250 VAC, 8 A ohmic (inductive in case of
	appropriate protective wiring)
Max. switching capacity of the auxiliary contact	
Utilisation category to EN 60947-5-1:	AC-15; DC-13: EN 60947-5-1: 2007
Fuse rating of the safety contacts:	8 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +50 °C
Storage and transport temperature:	−40 °C +85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm²
Weight:	260 g
Dimensions (Height x Width x Depth):	100 x 22.5 x 121 mm

### **Approvals**





### **Ordering details**

### **SRB 401EM-**①

Nr.	Option	Beschreibung
1	115V	115 VAC
	230V	230 VAC



## Classification

### Safety parameters:

EN ISO 13849-1, IEC 61508, EN 60947-5-1
STOP 0: up to e
STOP 0: up to 4
STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
STOP 0: up to 3
20 years

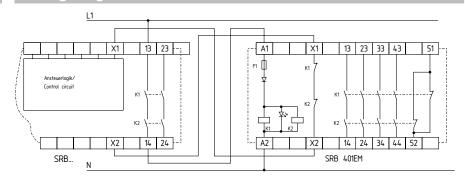
The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through			
enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

Diverging applications upon request.

#### Note

- Relay outputs: 1-channel control of the expander module is suitable for contact reinforcement or multiplication of the connected safety relay module.
- Terminals X1 and X2 of the expander module must be connected to the feedback circuit or reset circuit of the safety relay module.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

Position relay K1/K2

### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

# A basket full of solutions Food



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# PROTECT-SRBs Two-hand applications



■ SRB 201ZH \_\_\_\_\_\_Page 34 ■ SRB 301HC/R \_\_\_\_\_Page 36 The special feature of the two-hand modules in the PROTECT series is that the circuitry is simple and inexpensive. A special mode of operation allows the circuit structure to be fully simplified while satisfying the requirements of the highest safety category III / C according to EN 574.

The two-hand modules are intended for connecting two control actuators, which are each fitted with a NC and NO contactor antivalent. Both controls must be operated simultaneously within a period of  $\leq 0.5$  s according to EN 574 type III / C requirements. If the time is exceeded, the two actuators must both trip before a restart can be initiated.

### Two-hand applications

### SRB 201ZH



## Monitoring two-hand control panels to EN 574 III C

- 2 safety contacts, STOP 0
- 1 auxiliary NC contact with antivalent functioning principle (auxiliary contacts are not to be used in safety circuits)
- With feedback circuit
- With electronic protection
- 2 LEDs to show operating conditions
- Plug-in screw terminals

### Technical data

Standards: IEC/EN 60	0204-1, EN 60947-5-1, EN ISO 13849-1, IEC 61508
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 50 ms
Drop-out delay:	typ. 30 ms
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+10% residual ripple max. 10%
Fuse rating for the operating voltage: In	ternal electronic trip, tripping current F1/F2: > 0,2 A,
	tripping current F3: > 0,6 A
Internal electronic protection (Y/N):	yes
Power consumption:	1,2 W
Monitored inputs:	
- Short-circuit recognition:	yes
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	2
Number of NO contacts:	2
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	2
Number of auxiliary contacts:	1
Max. switching capacity of the safety contacts:	250 VAC, 6 A ohmic (inductive in case of
	appropriate protective wiring); min. 10 V, 10 mA
Utilisation category to EN 60947-5-1:	AC-15; DC-13
Fuse rating of the safety contacts:	6,3 A träge
Fuse rating of the auxiliary contacts:	2 A träge
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +45 °C
Storage and transport temperature:	−40 °C +85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm <sup>2</sup>
Weight:	200 g
Dimensions (Height x Width x Depth):	120 x 22,5 x 121 mm

### **Approvals**







### Ordering details

### SRB 201ZH-24VDC

### Classification

### Safety parameters:

cuicty purumeters.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

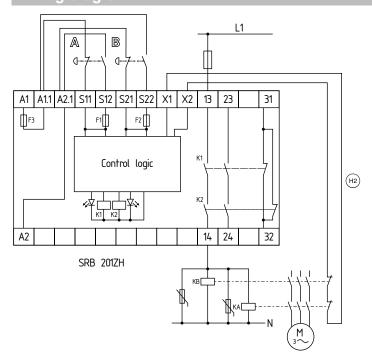
The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			
Diverging applications upon request.			

### Two-hand applications

### Note

- Button A and B: 1 NC contact / 1 NO contact (note: the NC contact of the buttons A and B must be opened, before the NO contact closes. No overlapping contacts to avoid triggering of fuse F1 und F2).
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- 🐵 = Feedback circuit
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- Simultaneity monitoring 0,5 seconds
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2

### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

### Two-hand applications

### SRB 301HC/R



- · Suitable for signal processing of potentialfree outputs, e.g. emergency stop command devices, interlocking devices, two-hand control panels and safety mats
- 3 safety contacts, STOP 0
- 1 additional acknowledgement output
- Automatic reset. manual reset with edge detection
- Short-circuit recognition
- 4 LEDs to show operating conditions
- Plug-in screw terminals

Standards:	EN ISO 13849-1; IEC 61508; EN 60947-5-1;
	DIN EN 1760-1; DIN EN 574; EN 60204-1
Start conditions:	Start button (monitored)
Feedback circuit (Y/N):	yes
ON delay with reset button:	typ. 50 ms
Drop-out delay in case of emergency	stop: ≤ 20 ms
Drop-out delay on "supply failure":	typ. 100 ms
Rated operating voltage U <sub>e</sub> :	version 230 VAC: 48 240 VAC;
	version 24 VAC/DC: 24 VDC -15%/+20%, residual ripple
	max. 10%; 24 VAC -15%/+10%
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage:	Internal electronic protection, tripping current F1: > 500 mA;
	version 230 VAC: primary side: Safety fuse T1A;

protection, tripping current > 0.12 A Internal electronic protection (Y/N): version 230 VAC: 1,6 W; 4,2 VA; Power consumption:

version 24 VAC/DC: secondary side: Internal electronic

	version 24 VAC/DC: 1,4 W; 3,3 VA
Monitored inputs:	
- Short-circuit recognition:	yes
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	2
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	3 (13-14; 23-24; 33-34)
Number of auxiliary contacts:	1 (41-42)
Max. switching capacity of the safety contacts:	250 VAC, 8 A ohmic (inductive in case of
	appropriate protective wiring)
Max. switching capacity of the auxiliary contacts:	24 VDC, 2 A
Utilisation category to EN 60947-5-1:	AC-15; DC-13
Francisco de la confeta de la	O A -11-1

wax. Switching capacity of the safety contacts.	200 1710, 0710111110 (1110001170 111 0000 01
	appropriate protective wiring)
Max. switching capacity of the auxiliary contacts:	24 VDC, 2 A
Utilisation category to EN 60947-5-1:	AC-15; DC-13
Fuse rating of the safety contacts:	8 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	

Ambient conditions:	
Ambient temperature:	− 25 °C + 60 °C
Storage and transport temperature:	− 40 °C + 85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm <sup>2</sup>
Weight:	version 230 VAC: 340 g; version 24 VAC/DC: 320 g
Dimensions (Height x Width x Depth):	100 x 45 x 121 mm

### **Approvals**









### **Ordering details** SRB 301HC/R-①

No.	Option	Description	
	041/	04.)/4.0/D0	

1	24V	24 VAC/DC	
	230V	48 240 VAC	

## Classification

Safety parameters: Standards: EN ISO 13849-1, IEC 61508, EN 60947-5-1 STOP 0: up to e Category: STOP 0: up to 4 STOP 0: ≤ 2,00 x 10<sup>-8</sup>/h PFH value: SIL: STOP 0: up to 3 Mission time: 20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through			
enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

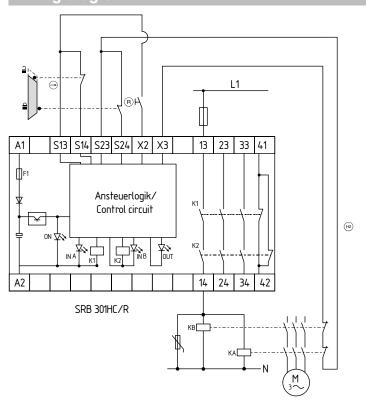
Diverging applications upon request.

## Two-hand applications

#### Note

- 2 channel control shown for a guard-door monitor with two contacts, of which at least one contact has positive break, with external reset button <sup>®</sup>.
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- (H2) = Feedback circuit
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

## Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- Supply voltage U<sub>B</sub>

#### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

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## PROTECT-SRBs Muting Applications



■ SRB 202MSL \_\_\_\_\_\_Page 40

This special safety relay module is used to temporarily automatically bypass one or more safety functions during the normal operation of a machine (see EN 60 204-1). That is, the module bypasses the output signal of a safety device in order to ride safely through a danger zone (protected with safety light barriers and safety multiple infrared beam barriers for example) on an unmanned automatic transport system. The difference between whether a person is approaching the danger area or whether a transport system is travelling in or leaving the danger zone is determined via detection sensors in the form of conventional proximity switches, light barriers or limit switches (see also EN 61496-1).

Although a muting function is now often an integral part of safety multiple infrared beam barriers etc. not all applications can be covered. For example, it may be less expensive to install muting functions with several different safety light barriers.

The PROTECT-SRB 202MSL module is available for problems of this kind. The special features include

- A lamp current monitor for the muting indicator with alarm output and
- A "simultaneity" signal output for the connected muting sensors.

## **Muting Applications**

## SRB 202MSL



- Lamp current monitoring of the muting signalling device, optionally (upon request) without this function
- Muting signalling device monitoring
- Short-circuit recognition
- 2 safety contacts, STOP 0
- 1 signalling output "Muting signalling device"
- 1 signalling output "Simultaneity monitoring"
- 8 LEDs to show operating conditions
- Plug-in screw terminals

#### Technical data

Standards: IEC/E	N 60204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	External muting sensors
Feedback circuit (Y/N):	ves
ON delay with automatic start:	typ. 200 ms
Drop-out delay in case of emergency stop:	
Drop-out delay on "supply failure":	typ. 60 ms
Rated operating voltage U <sub>a</sub> :	24 VDC -15%/+20% residual ripple max. 10%
Fuse rating for the operating voltage:	Internal electronic protection,
	tripping current > 1,25 A,
	reset after approx. 1 sec
Internal electronic protection (Y/N):	yes
Power consumption:	5,6 W, plus signalling outputs
Monitored inputs:	
- Short-circuit recognition:	yes
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	2
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	2 St. (13-14; 23-24)
Number of signalling outputs:	2 St. (L54-L84; LA1-LA2)
Max. switching capacity of the safety conta	
	appropriate protective wiring)
Max. switching capacity of the signalling o	
	LA1-LA2: 24 VDC, max. 500 mA, min.150 mA
Utilisation category to EN 60947-5-1:	DC-13: EN 60947-5-1: 2007
Fuse rating of the safety contacts:	4 A slow blow
Fuse rating of the auxiliary contacts:	T 0,5 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +45 °C
Storage and transport temperature:	-40 °C +85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm²
- max. cable section:	2.5 mm²
Weight:	400 g 100 x 45 x 121 mm
Dimensions (Height x Width x Depth):	100 x 45 x 121 mm

#### **Approvals**







## Ordering details

SRB 202MSL

## Classification

Safety parameters:

Curoty parameters:	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

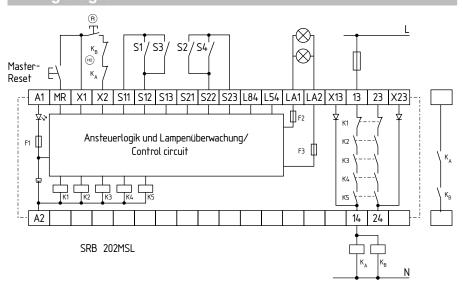
The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			
Diverging applications upon request.			

## **Muting Applications**

#### Note

- The example shows a 2-channel control of 2 muting sensors and an external master reset button.
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- 🐵 = Feedback circuit
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- F1 = Electronic fuse
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

## Wiring diagram



#### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- · Position relay K3
- Position relay K4
- Position relay K5
- Supply voltage U<sub>B</sub>
- Internal operating voltage U<sub>i</sub>
- Position of the muting signalling device LA1-LA2

#### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

# **Humanity first and foremost**Safety Consulting



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## PROTECT-SRBs Safety mat applications



■ SRB 301HC/T \_\_\_\_\_Page 44 ■ SRB 301HC/R \_\_\_\_\_Page 36 Safety mats, such as the SMS 4 and SMS 5 series from Schmersal, which operate according to the short-circuit principle (i.e. two conductive contact surfaces are brought together when operated and set off a short-circuit at the evaluation unit) require a special evaluation circuit.

The multifunctional safety control modules SRB 301HC/T or SRB 301HC/R in this case meet the requirements for safety mat evaluation, standard applications (EMERGENCY STOP and guard-door monitoring) and two-hand applications (see relevant data sheet). The two modules mainly differ in startup behaviour - while the SRB 301HC/T is used for applications with automatic start, the SRB 301HC/R monitors the falling edge of the reset signal.

## Safety mat applications

### SRB 301HC/T



- Suitable for signal processing of potentialfree outputs, e.g. emergency stop command devices, interlocking devices and safety mats
- 3 safety contacts, STOP 0
- 1 additional acknowledgement output
- · Automatic reset, manual reset without edge detection
- Short-circuit recognition
- 4 LEDs to show operating conditions
- Plug-in screw terminals

	EN ISO 13849-1; IEC 61508; EN 60947-5-1; DIN EN 1760-1
Start conditions: Automatic or start but	
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 200 ms
Drop-out delay in case of emergency	
Drop-out delay on "supply failure": Rated operating voltage U <sub>e</sub> :	typ. 100 ms version 230 VAC: 48 240 VAC:
Rated operating voltage U <sub>e</sub> :	
	version 24 VAC/DC: 24 VDC –15%/+20%, residual ripple
Fraguenay ranga	max. 10%; 24 VAC –15%/+10% 50 / 60 Hz
Frequency range:	
ruse rating for the operating voltage.	Internal electronic protection, tripping current F1: > 500 mA;
	version 230 VAC: primary side: Safety fuse T1A; version 24 VAC/DC: secondary side: Internal electronic
Internal electronic protection (V/N):	protection, tripping current > 0.12 A
Internal electronic protection (Y/N):  Power consumption:	yes version 230 VAC: 2,0 W; 5,1 VA;
Power consumption.	version 24 VAC/DC: 1,6 W; 3,7 VA
Monitored inputs:	Version 24 VAC/DC. 1,0 VV, 3,7 VA
- Short-circuit recognition:	VOC
- Wire breakage detection:	yes yes
- Earth connection detection:	yes
Number of NC contacts:	2
Number of NO contacts:	
Max. conduction resistance:	max. 40 Ω
Outputs:	111dX. 40 12
Stop category:	0
Number of safety contacts:	3 (13-14; 23-24; 33-34)
Number of auxiliary contacts:	1 (41-42)
Max. switching capacity of the safety	
	appropriate protective wiring)
Max. switching capacity of the auxiliar	.,
Utilisation category to EN 60947-5-1:	AC-15; DC-13
Fuse rating of the safety contacts:	8 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	− 25 °C + 60 °C
Storage and transport temperature:	− 40 °C + 85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm <sup>2</sup>
Weight:	version 230 VAC: 300 g; version 24 VAC/DC: 290 g

#### **Approvals**











Dimensions (Height x Width x Depth):

## Ordering details

#### SRB 301HC/T-①

No.	Option	Description
1	24V 230V	24 VAC/DC 48 240 VAC

## Classification

Safety parameters:

Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			
Diverging applications upon request.			

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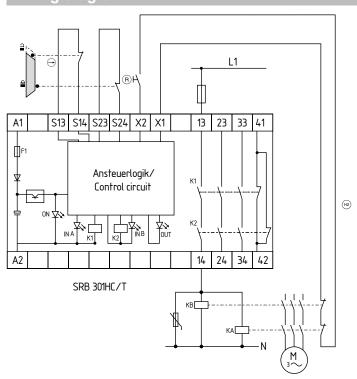
100 x 45 x 121 mm

## Safety mat applications

#### Note

- 2 channel control shown for a guard-door monitor with two contacts, of which at least one contact has positive break, with external reset button <sup>®</sup>.
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- (H2) = Feedback circuit
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

#### Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- Supply voltage U<sub>B</sub>

#### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

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The online product catalogue



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## PROTECT-SRBs Double reset



■ SRB 100DR \_\_\_\_\_\_Page 48

The mode of operation of the PROTECT-SRB 100DR module ensures that machine controller can only be restarted,

- When the operator first locks a reset or a restart button 1 inside the machine and, after leaving the walk-in area, an isolation safety device again
- Then a reset or restart button 2, which is located outside the walk-in area, has been activated.

In order to carry out this so-called "double reset", an adjustable (via DIP switch) time window of 3 - 30 seconds is provided during which the two buttons must be pressed in the order 1 and 2 only. The time window must be guided by the operational procedures.

If the operator does not press button 1 or button 2 within the time window, for example, because the process of re-starting the machine could not be carried out quickly enough, the double reset must be repeated.

Proper acknowledgment generates an enable signal in the SRB 100DR module which is then processed by a standard safety control module from the PROTECT series, for example, as a start signal. The signals from both buttons are processes with the additional safety feature of detection of the falling edge.

#### **Double reset**

## SRB 100DR



- Suitable for signal processing of potentialfree outputs, e.g. command devices
- 2 channel control
- 1 safety contact, STOP 0
- Time adjustable from 3 s to 30 s
- Signal processing with trailing edge
- Electronic fuse
- Switching capacity of the safety contacts 8 A
- Extended temperature range
- 4 LEDs to show operating conditions

#### Technical data

Standards: IEC/EN 60	0204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Feedback circuit (Y/N):	no
ON delay with reset button:	typ. 50 ms
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+20% residual ripple max. 10%
	24 VAC -15%/+10%
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage:	Internal electronic protection,
	tripping current > 500 mA,
	reset after approx. 1 sec
Internal electronic protection (Y/N):	yes
Power consumption:	3,2 W; 6,0 VA
Monitored inputs:	
- Short-circuit recognition:	no
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	2
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Number of safety contacts:	1 St. (13-14)
Max. switching capacity of the safety contacts:	250 VAC, 8 A ohmic (inductive in case of
	appropriate protective wiring)
Utilisation category to EN 60947-5-1:	AC-15; DC-13: EN 60947-5-1: 2007
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +60 °C
Storage and transport temperature:	−40 °C +85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm <sup>2</sup>
Weight:	250 g
Dimensions (Height x Width x Depth):	100 x 22,5 x 121 mm

#### **Approvals**







## Ordering details

#### SRB 100DR

## Classification

#### Safety parameters:

outery puramoterer	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			
Diverging applications upon request.			

#### **Double reset**

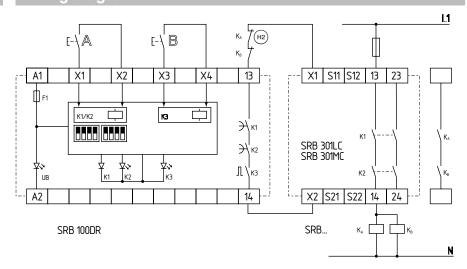
#### Note

- Start configuration: 2 time-dependent reset/on switches 1st and 2nd monitoring time between the 1st and 2nd reset button from 3 ... 30 seconds adjustable through DIP switches
- The monitoring time is set through DIP switches located below the cover of the enclosure front. (Factory setting: 3 seconds)
- Actuator configuration: 1-channel control (output impulse approx. 200 ms) of the reset input of a downstream safety relay module
- 🖽 = Feedback circuit
- Edge detection:

After the device is reset, the trailing edge is evaluated, so that errors, e.g. welded contacts or manipulations cannot lead to dangerous situations.

 Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

## Wiring diagram



#### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- · Position relay K3
- Supply voltage U<sub>B</sub>

#### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

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# PROTECT-SRBs Antivalent input circuit



SRB 301AN \_\_\_\_\_Page 52SRB 211AN V.2 \_\_\_\_Page 54

The BNS series safety magnetic switches, or other safety switches supplied by Schmersal for guard door monitoring, either switch 2 NC contacts or antivalent, i.e. 1 NC contact and 1 NO contact, to signal the status of the safety device.

Safety control modules are required for the antivalent input circuitry for this particular type of evaluation system, as they offer the types SRB 301AN and SRB 211AN V.2. The two devices mainly differ in the drop-out delay behaviour of a enabling path

## SRB 301AN



- Monitoring of BNS range magnetic safety sensors
- 3 safety contacts, STOP 0
- 1 Signalling output
- With hybrid fuse
- Short-circuit recognition
- Feedback circuit to monitor external relays
- Start function with trailing edge (optional)
- Operating voltage 24 VDC
- Additional contacts by means of output expander
- 3 LEDs to show operating conditions
- Plug-in screw terminals

## Technical data

reominour data	
Standards: IEC/EN 60	204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic or start button (monitored)
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 120 ms
ON delay with reset button:	typ. 30 ms
Drop-out delay in case of emergency stop:	(STOP 0: 13-14; 23-24 ) ≤ 25 ms
Drop-out delay on "supply failure":	typ. 20 ms
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+20%, residual ripple max. 10%;
	24 VAC -15%/+10%
Frequency range:	50 / 60 Hz
Fuse rating for the operating voltage:	Internal electronic protection,
	tripping current > 500 mA,
	reset after approx. 1 sec
Internal electronic protection (Y/N):	yes
Power consumption:	2,1 W; 3,5 VA
Monitored inputs:	
- Short-circuit recognition:	yes
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	1
Number of NO contacts:	1
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	3 (13-14; 23-24; 33-34)
Number of auxiliary contacts:	1 (41-42)
Max. switching capacity of the safety contacts:	250 VAC, 6 A ohmic (inductive in case of
B. 10 11 12 12 13 14 15 15 15 15 15 15 15 15 15 15 15 15 15	appropriate protective wiring); min. 10 V, 10 mA
Max. switching capacity of the auxiliary contact	
Utilisation category to EN 60947-5-1:	AC-15; DC-13: EN 60947-5-1: 2007
Fuse rating of the safety contacts:	6 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	25 % 145 %
Ambient temperature:	−25 °C +45 °C −40 °C +85 °C
Storage and transport temperature:  Protection class:	
	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type: - min. cable section:	Screw terminals, plug-in 0.25 mm <sup>2</sup>
- min. cable section: - max. cable section:	2.5 mm <sup>2</sup>
Weight:	235 g 100 x 22.5 x121 mm
Dimensions (Height x Width x Depth):	MM 121x c.52 x uui

#### **Approvals**







## Ordering details

#### SRB 301AN

## Classification

Diverging applications upon request.

Safety parameters:

outery parameters.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through			
enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

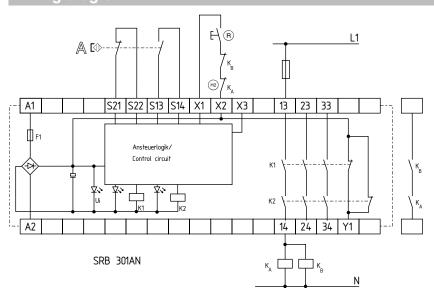
#### Note

- Monitors a guard door to PL e and category 4.
- Monitoring 1 guard door(s), each with a magnetic safety sensor of the BNS range
- $\bullet$  The feedback circuit monitors the position of the contactors  $K_{\scriptscriptstyle A}$  and  $K_{\scriptscriptstyle B}.$
- Automatic start:

The automatic start is programmed by connecting the feedback circuit to the terminals X1/X3. If the feedback circuit is not required, establish a bridge

 Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

## Wiring diagram



### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- Internal operating voltage Ui

#### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

#### **SRB 211AN V.2**



- Suitable for signal processing of potentialfree outputs, e.g. emergency stop command devices and interlocking devices
- Fit for signal evaluation of outputs of safety magnetic switches
- 2 channel control
- 2 safety contacts, STOP 0
- 1 safety contact, STOP 1
- 1 signalling output
- Switching capacity of the safety contacts 6 A
- Automatic reset, manual reset with edge detection
- 6 LEDs to show operating conditions
- Plug-in screw terminals

#### **Technical data**

N 60204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Automatic or start button (monitored)
yes
typ. 120 ms
typ. 25 ms
(STOP 0: 13-14; 23-24 ) ≤ 20 ms
typ. 55 ms
24 VDC −15%/+20% residual ripple max. 10% 24 VAC −15%/+10%
50 / 60 Hz
Internal electronic protection,
tripping current F1: > 750 mA; F2: > 75 mA; reset after
nnection of supply voltage; tripping current F3: > 140 mA
yes
2,4 W; 5,9 VA plus signalling output
yes
yes
yes
1
1
max. 40 Ω
0/1
3 (STOP 0: 13-14; 23-24)
(STOP 1: 37-38)
1 (Y1)
acts:

(STOP 0: 13-14; 23-24) 250 VAC, 8 A ohmic; min. 5 V, 5 mA (STOP 1: 37-38) 250 VAC, 6 A ohmic; min. 10 V, 10 mA

(inductive in case of appropriate protective wiring)

Max. switching capacity of the signalling outputs: 24 VDC, 100 mA
Utilisation category to EN 60947-5-1: AC-15; DC-13

Fuse rating of the safety contacts: (STOP 0: 13-14; 23-24) 8 A slow blow

(STOP 1: 37-38) 6,3 A slow blow Fuse rating of the signalling outputs: Internal electronic protection, tripping current F4: 100 mA

Mechanical life: 10 million operations

Ambient conditions:

Ambient conditions.	
Ambient temperature:	−25 °C +60 °C
Storage and transport temperature:	−40 °C +85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm²
- max. cable section:	2.5 mm <sup>2</sup>
Dimensions (Height x Width x Depth):	100 x 22.5 x121 mm

#### Approvals







Diverging applications upon request.

#### **Ordering details**

#### **SRB 211AN V.2**

## Classification

Safety parameters:

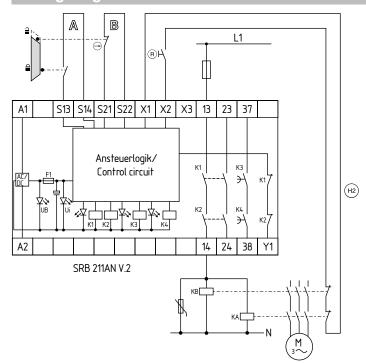
curety purumeters.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e; STOP 1: up to d
Category:	STOP 0: up to 4; STOP 1: up to 3
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h; STOP 1: ≤ 2,00 x 10 <sup>-7</sup> /h
SIL:	STOP 0: up to 3; STOP 1: up to 2
Mission time:	20 years

The PFH values of 2.00 x $10^{-8}$ /h and 2.00 x $10^{-7}$ /h	Contact load	n-op/y	t-cycle
applie to the combinations of contact load			
(current through enabling contacts) and	20 %	525,600	1.0 min
number of switching cycles (n-op/y)	40 %	210,240	2.5 min
mentioned in the table below.	60 %	75,087	7.0 min
At 365 operating days per year and a	80 %	30,918	17.0 min
24-hours operation, this results in the	100 %	12,223	43.0 min
below-mentioned switching cycle times			
(t-cycle) for the relay contacts.			

#### Note

- Input level: The example shows a 2-channel control of a guard door monitoring with two position switches, whereof one with positive break, external reset button ® and feedback circuit ®.
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- F1 = hybrid fuse
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- Time delay:
- The time-delayed safety enable 37/38 is adjustable for 1 to 30 seconds drop-out delay (see setting intructions).
- The safety enabling circuit 37/38 conforms to EN 60204-1 for STOP Category 1. The safety enabling circuits 13/14 and 23/24 conform to EN 60204-1 for STOP Category 0.
- Setting of the drop-out delay time is carried out by means of a potentiometer from the front of the enclosure.
- · Automatic start:
- The automatic start is programmed by connecting the feedback circuit to the terminals X1/X3. If the feedback circuit is not required, establish a bridge.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

#### Wiring diagram



#### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- · Position relay K3
- Position relay K4
- Supply voltage U<sub>B</sub>
- Internal operating voltage U

#### Note

• The wiring diagram is shown with guard doors closed and in de-energised condition.

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## PROTECT-SRBs Speed/standstill monitoring



AZR 31S1 (sensorless) \_\_\_\_\_Page 58FWS 1206 (proximity switch) \_\_\_Page 60

■ PDMS (encoder) Page 62

Schmersal offers a comprehensive product portfolio of different technologies for standstill and drive monitoring:

- The sensorless standstill monitor AZR 31S1 is connected in parallel to the motor winding of 1 or 3-phase AC motors and evaluates the frequency proportional to speed of motors running down.
- Signals, typically from 2 PNP proximity switches which are structurally fixed to the drive axle of a machine so that they produce a frequency proportional to the speed via perforated discs, for example, are evaluated by the standstill monitor FWS 1206.
- The modular PDMS drive monitoring system offers the advantage of monitoring 3 cutoff frequencies per axle in addition to a standstill monitor. Encoder signals (SIN / COS, TTL, HTL, resolver) are evaluated for this purpose.

## **AZR 31S1**



- Engine voltage range 0 ... 400 V
- No adjustment required
- Suitable for a frequency converter:
- rotary hysteresis 0 ... 1000 Hz;
- switching frequency of the end level : ≤ 16 kHz
- 3 safety contacts, STOP 0
- 1 signalling output (NC contact)
- No reference value setting required
- Wire-breakage monitoring of measuring inputs
- Self-test with fault memory
- Cyclic self-testing
- 5 LEDs to show operating conditions
- ON delay approx. 7 seconds after the detection of the standstill (optionally 2 seconds)

#### Technical data

Standards: IEC/EN 6	60204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic
Feedback circuit (Y/N):	yes
ON delay with automatic start:	typ. 7 seconds after detection of the standstill
	-2sec: typ. 2 seconds after detection of the standstill
	immediately after the detection of a rotary movement
Rated operating voltage U <sub>e</sub> :	version 24 VDC: 24 VDC −15%/+20%
	residual ripple max. 10%
	version 24 VAC: 24 VAC −15%/+20%;
	version 115 VAC: 115 VAC -15%/+10%;
	version 230 VAC: 230 VAC -15%/+10%
Fuse rating for the operating voltage: vers	sion 24 VAC/24 VDC: internal T 315 mA (5 x 20 mm);
	version 115 VAC: internal T 64 mA (5 x 20 mm);
	version 230 VAC: internal T 32 mA (5 x 20 mm)
Internal electronic protection (Y/N):	no
Power consumption:	version 24 VDC: max. 3,2 VA;
	version 24 VAC/115 VAC/230 VAC: max. 4,0 VA
Monitored inputs:	
- Short-circuit recognition:	yes
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	0
Number of NO contacts:	0
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	3 St. (13-14; 23-24; 33-34)
Number of auxiliary contacts:	1 St. (41-42)
Max. switching capacity of the safety contacts	
	appropriate protective wiring); min. 10 V, 10 mA
Max. switching capacity of the auxiliary contact	
Utilisation category to EN 60947-5-1:	AC-15; DC-13: EN 60947-5-1: 2007
Fuse rating of the safety contacts:	6,3 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +45 °C
Storage and transport temperature:	−40 °C +85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm <sup>2</sup>
Weight:	version 24 VAC/DC: 380 g;
	version 115/230 VAC: 400 g

#### Approvals







AZR 31S1 ①②		
Option	Description	
24VDC	24 VDC	
24VAC	24 VAC	
115VAC	115 VAC	
230VAC	230 VAC	
	ON delay approx. 7 seconds	
2sec	ON delay approx. 2 seconds	
	24VDC 24VAC 115VAC 230VAC	



## **Function table**

Dimensions (Height x Width x Depth):

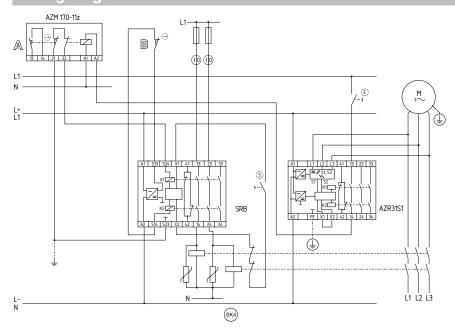
Test cycle time:	Time between the sta of the safety contact	between the standstill detection and enabling safety contacts		
Pole pair/ Number of motors	Zero-axis crossing, per revolution	Standstill detection, device with <b>2</b> s test cycle time [h/min]	Standstill detection, device with <b>7 s</b> test cycle time [h/min]	
1	2	15.00	3.75	
2	4	7.50	1.88	
4	8	3.75	0.94	
6	12	2.50	0.63	
8	16	1.88	0.47	

73.2 x 45 x 121 mm

#### Note

- The sensor-free standstill monitor checks the e.m.f. of the three phase motor.
- · Monitors one guard door
- The SRB range guard door monitor checks the position of the guard door.
- Monitoring the guard door using a solenoid interlock and a safety switch with separate actuator (A and B).
- Release takes place by means of the NO contact (E) only when the run-down movement has been terminated.
- After release has taken place, the guard door must be opened.
- The wiring diagram is shown with guard doors closed and in de-energised condition.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.
- This fail-safe standstill monitor has the particular advantage that no adjustment for a required-value is needed during commissioning.

#### Wiring diagram



#### LED

The integrated LEDs indicate the following operating states.

- · A: Input signal channel A, red
- B: Input signal channel B, red
- ERR: Error, red
- OUT: Authorized operation, green
- ON: Supply voltage, green

#### Classification

#### Safety parameters:

, p	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10<sup>-8</sup>/h applies to the combinations of contact load (current through enabling contacts) and number of switching cycles (n-op/y) mentioned in the table below. At 365 operating days per year and a 24-hours operation, this results in the below-mentioned switching cycle times (t-cycle) for the relay contacts. Diverging applications upon request.

Co	ntact load	n-op/y	t-cycle
	20 %	525.600	1.0 min
	40 %	210,240	2.5 min
	60 %	75,087	7.0 min
	80 %	30,918	17.0 min
	100 %	12,223	43.0 min

## FWS 1206



- Detects standstill using 1 or 2 impulse sensors
- Uses additional standstill signal, e.g. PLC as second input channel
- 1 safety contact, STOP 0
- 2 signalling outputs
- Operating voltage 24 VDC
- Reset input
- 2 short-circuit proof additional transistor outputs
- ISD Integral System Diagnostics
- 2 channel microprocessor controlled
- Customer-specific standstill frequencies possible

#### Technical data

	0204-1, EN ISO 13849-1, IEC 61508, BG-GS-ET-20
Feedback circuit (Y/N):	yes
Standstill frequency:	Version A: inputs X1/X2: 1 Hz / 2 Hz;
	Version C: inputs X1/X2: 1 Hz / 1 Hz
Rated operating voltage U <sub>e</sub> :	24 VDC ± 15%
Rated operating current I <sub>e</sub> :	0,2 A
Internal electronic protection (Y/N):	no
Power consumption:	< 5 W
Monitored inputs:	
- Short-circuit recognition:	no
- Wire breakage detection:	yes
- Earth connection detection:	yes
Hysteresis:	10% of standstill frequency
Max. input frequency:	4000 Hz
Min. pulse duration:	125 µs
Outputs:	
Stop category:	0
Number of safety contacts:	1
Number of auxiliary contacts:	0
Number of signalling outputs:	2
Max. switching capacity of the safety contacts:	
Utilisation category to EN 60947-5-1:	AC-15: 230 V / 3 A; DC-13: 24 V / 2 A
Mechanical life:	20 million operations
LED display:	ISD
Ambient conditions:	
Ambient temperature:	0 °C +55 °C
Storage and transport temperature:	−25 °C +70 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals
- min. cable section:	0,2 mm²
- max. cable section:	2,5 mm², solid strand or multi-strand
	(incl. conductor ferrules)
Weight:	190g
Dimensions (Height x Width x Depth):	100 x 22,5 x 121 mm
Classification:	
Standards:	EN ISO 13849-1; IEC 61508; IEC 60947-5-3
PL:	up to d
Category:	up to 3
PFH value:	$1.0 \times 10^{-7}/h$
SIL:	up to 2
Mission time:	20 years

#### Approvals







## Ordering details

No.	Option	Description
1		Standstill frequencies inputs X1/X2:
	Α	1 Hz/2 Hz
	С	1 Hz/1 Hz

## Function table

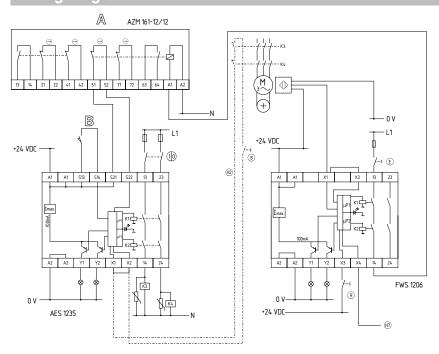
Additional transistor output:	Function:
Y1 Y2	Authorized operation, safety contacts closed Fault, high signal

#### Note

- To monitor one guard door at plants with dangerous run-on movements up to PL d and category 3
- Standstill monitoring for unlocking solenoid interlocks
- The solenoid interlock can be opened, when the standstill monitor has detected the end of the run-on movement by means of one or two inductive proximity switches as well as the supplementary standstill signal 

  . When the button (E) is actuated, the coil of the solenoid interlock is energised.
- If only one inductive proximity switch is connected to the standstill monitor, the standstill frequencies must be identical and inputs X1 and X2 must be bridged (only version C).
- For suitable IFL range p-type inductive proximity switches, refer to "Schmersal Catalogue Automation technology".
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

#### Wiring diagram



#### ISD

## The following faults are registered by the safety monitoring modules and indicated by ISD

- Interruption of the connections to the inductive proximity switches
- Failure of the proximity switches
- Failure of one channel being evaluated
- Failure of the safety relay to pull-in or drop-out
- Fault on the input circuits or the relay control circuits of the safety monitoring module

#### Note

- The wiring diagram is shown with guard doors closed and in de-energised condition.
- The ISD tables (Intergral System Diagnostics) for analysis of the fault indications and their causes are shown in the appendix.

## Modular system for safe drive monitoring

## **PDMS – Protect Drive Monitoring System**

#### Safe speed monitoring of drives

With the modular Protect Drive Monitoring System, or PDMS for short, the user has a drive monitoring system.

This system enables the machine or system builder to include a safe speed monitoring system for spindle or axle drives etc. Encoders, resolvers or two proximity switches can be used as sensors for detecting movement. The system evaluates the signals from rotating and linear movements. The monitoring speed of drive systems can be programmed individually.

Thus, the maximum speeds can be set individually and safely monitored, for example, for the special modes of operation of CNC machining centres according to EN 13 128 for Mode 1 (Automatic mode), Mode 2 ("Set mode") Mode 3 ("Process monitoring with enabling device") and for Mode 4 ("process monitoring without enabling device")\*.

Supplementing the modular PROTECT-PSC safety system, the PDMS system completes the monitoring functions inside the machines and systems. Of course, the system complies

with all the requirements for safety-related electronic components - The circuit is of redundant design and monitors itself; even if one component fails, the safety device is still effective.

As with PROTECT-PSC, the function components of PDMS are also modular. The electronic monitoring system, which is connected to the sender signal via a drive-specific cable adapter, is accommodated on an input card. Each axis monitored is monitored with a separate plug-in input card. Several, even different input cards can be combined within the system rack. Safe output cards safely switch off the actuators downstream or pass the signals to the main safety controller, e.g. PROTECT-PSC. Appropriate cable adapters are available for a variety of drive systems.

The mechanical engineer therefore has a flexible and individually programmable system for safely monitoring drives at his disposal. Such a system not only contributes to the safety of machinery, but also helps to increase the productivity of the machine. For example, the PDMS sends the signal for releasing a guard door exactly when the hazardous motion has ceased or slowed down enough no longer to threaten safety. On the other hand, a scheduled monitoring system must always be provided with a certain time cushion so that the guard is released later in this case.

- Zero speed detection
- Detection of the three maximum permitted drive speeds, depending on the mode selected
- Direct connection of the monitoring sensors such as EMERGENCY-STOP control device, operating mode selector switch or guard door monitoring possible

Evaluatable sensor signals

- Resolver
- Sin/cos
- TTL
- HTL
- PNP proximity switches
- \* Although the European Standard does not provide for a Mode 4, it is not excluded where there are special safety reasons (Point 2 of the Introduction to the EC Machinery Directive).











PDMS is of modular design and consists of:

#### Rack

for 1, 2, 4, 6 or 8 input modules

#### Input modules

4 different input modules; See page 64 for description

#### **Output modules**

4 different output modules; See page 64 for description



### Module overview

#### Input card PDMS-I 1RG V1

#### Input card PDMS-I 1RG V2



#### **PDMS System Features**

- Evaluatable sensor signals: Resolver, sin/cos, PNP proximity switches
- Zero speed detection
- Monitoring the maximum allowable drive speed, depending on the mode selected (each input card monitors 3 maximum speeds)
- Direct connection of the monitoring sensors such as EMERGENCY-STOP control device, operating mode selector switch or guard door monitoring possible
- Modular design
- Simple DIN top-hat rail mounting

Input card for the safe speed monitoring of drives by evaluating resolvers or 2 PNP proximity switches. Monitoring function for standstill, automatic operation, setup mode and process monitoring with or without the enabling device.

Option of reducing monitoring of the speed of automatic mode in 16 steps (0% - 75%) via external wiring.



Input card for the safe speed monitoring of drives by evaluating resolvers or 2 PNP proximity switches. Monitoring function for standstill, automatic operation, setup mode and process monitoring with or without the enabling device.

Option of bypassing the monitoring function of automatic mode via external wiring.

#### Input card PDMS-I 1EG V7A



Input card for the safe speed monitoring of drives by evaluating sin/cos, TTL or HTL encoder signals, or 2 PNP proximity switches. Monitoring function for standstill, automatic operation, setup mode and process monitoring with or without the enabling device.

Option of bypassing the monitoring function of automatic mode via external wiring.

#### Input card PDMS-I 1EG V9



Input card for the safe speed monitoring of drives by evaluating sin/cos, TTL or HTL encoder signals, or 2 PNP proximity switches. Monitoring function for standstill, automatic operation, setup mode and process monitoring with or without the enabling device.

Option of reducing the monitoring of speeds in 16 steps (0% ... 75%) via external wiring.

#### Output card PDMS O VMG

#### Output card PDMS O GMG



Output card for the safe shutdown of outputs based on signals from the PDMS input cards (1 drive group).

#### Safety control outputs:

- 2x Speed (instantaneous)
- 2x standstill (instantaneous)

#### PNP - signal outputs:

- 1x speed
- 1x standstill



Output card for the safe shutdown of outputs based on signals from the PDMS input cards (1 drive group) or EMERGENCY STOP control devices connected direct.

#### Safety control outputs:

- 2x Speed (instantaneous)
- 2x speed (drop-out delay, adjustable up to 20 s)
- 2x standstill (instantaneous)



Output card for the safe shutdown of outputs based on signals from the PDMS input cards (2 drive groups).

#### Safety control outputs:

- 2x speed Drive group 1 (instantaneous)
- 2x speed Drive group 2 (instantaneous)
- 2x standstill (instantaneous)

#### Output card PDMS O GMG V1



Output card for the safe shutdown of outputs based on signals from the PDMS input cards (2 drive groups).

#### Safety control outputs:

- 2x speed Drive group 1 (instantaneous)
- 2x speed Drive group 2 (drop-out delay, adjustable up to 20 s)
- 1x standstill (instantaneous)

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## PROTECT-SRBs Differential switch-off behaviour



■ SRB 202C \_\_\_\_\_\_Page 68 ■ SRB 400C \_\_\_\_\_\_Page 70 The special feature of the circuitry of these modules (SRB 202 and SRB 400) is their dual functionality.

"Dual functionality" means that two safety devices can be connected to a module in parallel and the safety enables switch off differentially depending on which safety device a safety function is requested from. If an EMERGENCY STOP control device and a guard-door lock are connected on the sensor level, the EMERGENCY STOP device acts on all safety enables as the master and the locking device only on some.

With module SRB 202, 2 safety enables (plus two signal contacts) are available and with module SRB 400, a total of 4 safety enables are available. One or two enables can be switched off differentially depending on the module.

### SRB 202C.



- Two-functions safety monitoring module (double evaluation)
- 2 enabling paths with different shut-down behaviour, e.g. emergency exit opens both enabling paths (Level 1); guard door monitoring only opens the second enabling path (Level 2)
- Suitable for signal processing of potentialfree contacts, e.g. Emergency Stop command devices (Level 1), position switches with safety function, solenoid interlocks and safety sensors (Level 2)
- 2 signalling outputs: NC contacts (2 Levels)
- Short-circuit recognition (optional)
- Level 1: reset with or without edge detection (option) or automatic start; Level 2: reset without edge detection or automatic start
- 1 or 2 channel control
- 6 LEDs to show operating conditions
- NC/NC contact or NC/NO contact signal evaluation in Level 2 optionally
- Plug-in screw terminals

#### Technical data

Standards: IEC/EN 60204	4-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic or start button
Feedback circuit (Y/N):	yes
ON delay with reset button:	typ. 40 ms (Level 1)
•	typ. 500 ms (Level 2)
Drop-out delay in case of emergency stop:	≤ 50 ms
Rated operating voltage U <sub>e</sub> :	24 VDC -15%/+20% residual ripple max. 10%
Fuse rating for the operating voltage:	Internal electronic protection,
	tripping current > 1 A,
	reset after approx. 1 sec
Internal electronic protection (Y/N):	yes
Power consumption:	4,4 W
Monitored inputs:	
- Short-circuit recognition:	no, suffix Q: yes (depending level 1)
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	suffix CA: 3; suffix CS: 2
Number of NO contacts:	suffix CA: 1; suffix CS: 2
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	2 (13-14; 13-24)
Number of auxiliary contacts:	2 (31-32; 31-42)
Max. switching capacity of the safety contacts:	230 VAC, 4 A ohmic (inductive in case of
	appropriate protective wiring)
Max. switching capacity of the auxiliary contacts:	24 VDC, 2 A
Utilisation category to EN 60947-5-1:	AC-15: 230 V / 4 A;
	DC-13: 24 V / 4 A
Fuse rating of the safety contacts:	4 A slow blow
Fuse rating of the auxiliary contacts:	2 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +45 °C
Storage and transport temperature:	−40 °C +85 °C
Protection class:	Enclosure: IP40,
	Terminals: IP20,
	Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm²
Weight:	235 g
Dimensions (Height x Width x Depth):	100 x 22.5 x 121 mm

#### **Approvals**







#### **Ordering details**

#### SRB 202C.

Refer to table right

#### Ordering details

	Level 1 Sensor: NC contact/NC contact	Level 2 Start conditions: Reset without edge detection, optionally with automatic reset
SRB 202CS/T	Reset with trailing edge,	NC contact/NC contact
SRB 202CS	Reset without edge detection, optionally with automatic reset	NC contact/NC contact
SRB 202CA/T	Reset with trailing edge,	NC contact/NO contact
SRB 202CA/QT	Reset with trailing edge, Cross-wire monitoring	NC contact/NO contact
SRB 202CA	Reset without edge detection, optionally with automatic reset	NC contact/NO contact
SRB 202CA/Q	Reset without edge detection, optionally with automatic reset, Cross-wire monitoring	NC contact/NO contact

#### Note

- Input level: the example shows a 2-channel control of an Emergency Stop command device (Level 1) with external reset button

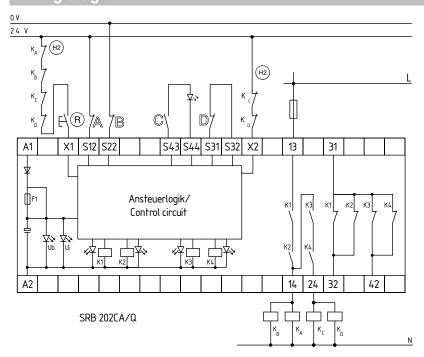
   and guard door monitoring (Level 2) with feedback circuit
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- Automatic start:

Level 1: the automatic start is programmed by connecting the feedback circuit to the terminals X1/+24VDC.

Level 2: the automatic start is programmed by connecting the feedback circuit to the terminals X2/+24VDC. If the feedback circuit is not required, establish a bridge

- 1 NC contact each time communicates the status of Level 1 and Level 2
- The wiring diagram is shown with guard doors closed and in de-energised condition.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

#### Wiring diagram



#### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- · Position relay K3
- Position relay K4
- $\bullet$  Supply voltage  $U_{\scriptscriptstyle B}$
- $\bullet$  Internal operating voltage  $\boldsymbol{U}_{i}$

#### Classification

Safety parameters:

curety parameters.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10<sup>-8</sup>/h applies to the **Contact load** t-cycle n-op/y combinations of contact load (current through 525,600 20 % 1.0 min enabling contacts) and number of switching cycles (n-op/y) mentioned in the table below. 40 % 210,240 2.5 min At 365 operating days per year and a 60 % 75,087 7.0 min 24-hours operation, this results in the 80 % 30,918 17.0 min below-mentioned switching cycle times 100 % 12,223 43.0 min (t-cycle) for the relay contacts. Diverging applications upon request.

## SRB 400C.



- Two-functions safety monitoring module (double evaluation)
- 2 x 2 enabling paths with different shut-down behaviour, e.g. Emergency Stop opens both enabling paths (Level 1) guard door monitoring only opens the second enabling path (Level 2)
- Suitable for signal processing of potentialfree contacts, e.g. Emergency Stop command devices (Level 1), position switches with safety function, solenoid interlocks and safety sensors (Level 2)
- Short-circuit recognition (optional)
- Level 1: reset with or without edge detection (option) or automatic start; Level 2: reset without edge detection or automatic start
- 1 or 2 channel control
- 6 LEDs to show operating conditions
- NC/NC contact or NC/NO contact signal evaluation in Level 2 optionally
- Plug-in screw terminals

#### Technical data

Standards: IEC/EN 6	0204-1; EN 60947-5-1; EN ISO 13849-1; IEC 61508
Start conditions:	Automatic or start button
Feedback circuit (Y/N):	yes
ON delay with reset button:	typ. 40 ms (Level 1)
	typ. 500 ms (Level 2)
Drop-out delay in case of emergency stop:	≤ 50 ms
Rated operating voltage Ue:	24 VDC -15%/+20%, residual ripple max. 10%;
Fuse rating for the operating voltage:	Internal electronic protection,
	tripping current > 1,0 A,
	reset after approx. 1 sec
Internal electronic protection (Y/N):	yes
Power consumption:	4,4 W
Monitored inputs:	
- Short-circuit recognition:	no (depending level 1)
	suffix Q: yes (depending level 1)
- Wire breakage detection:	yes
- Earth connection detection:	yes
Number of NC contacts:	3; suffix S: 2
Number of NO contacts:	1; suffix S: 2
Max. conduction resistance:	max. 40 Ω
Outputs:	
Stop category:	0
Number of safety contacts:	4 (13-14; 13-24; 33-34; 33-44)
Max. switching capacity of the safety contacts:	
	appropriate protective wiring)
Utilisation category to EN 60947-5-1:	AC-15; DC-13: EN 60947-5-1: 2007
Fuse rating of the safety contacts:	4 A slow blow
Mechanical life:	10 million operations
Ambient conditions:	
Ambient temperature:	−25 °C +45 °C
Storage and transport temperature:	−40 °C +85 °C
Protection class:	Enclosure: IP40, Terminals: IP20, Clearance: IP54
Mounting:	Snaps onto standard DIN rail to EN 60715
Connection type:	Screw terminals, plug-in
- min. cable section:	0.25 mm <sup>2</sup>
- max. cable section:	2.5 mm <sup>2</sup>
Weight:	235 g
Dimensions (Height x Width x Depth):	100 x 22.5 x 121 mm

#### **Approvals**







#### **Ordering details**

#### SRB 400C.

Refer to table right

#### Ordering details

	Level 1 Sensor: NC contact/NC contact	Level 2 Start conditions: Reset without edge detection, optionally with automatic reset
SRB 400CS/T	Reset with trailing edge,	NC contact/NC contact
SRB 400CS	Reset without edge detection, optionally with automatic reset	NC contact/NC contact
SRB 400CA/T	Reset with trailing edge,	NC contact/NO contact
SRB 400CA/QT	Reset with trailing edge, Cross-wire monitoring	NC contact/NO contact
SRB 400CA	Reset without edge detection, optionally with automatic reset	NC contact/NO contact
SRB 400CA/Q	Reset without edge detection, optionally with automatic reset, Cross-wire monitoring	NC contact/NO contact

#### Note

- Input level: the example shows a 2-channel control of an Emergency Stop command device (Level 1) with external reset button

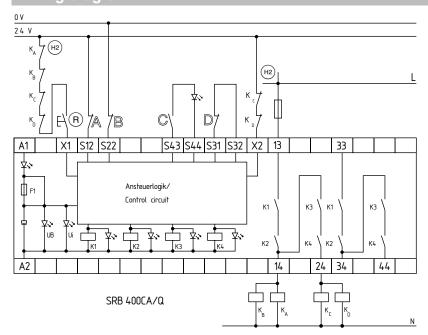
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   (Cevel 2)
- The control recognises cross-short, cable break and earth leakages in the monitoring circuit.
- Relay outputs: Suitable for 2 channel control, for increase in capacity or number of contacts by means of contactors or relays with positive-guided contacts.
- · Automatic start:

Level 1: the automatic start is programmed by connecting the feedback circuit to the terminals X1/+24VDC.

Level 2: the automatic start is programmed by connecting the feedback circuit to the terminals X2/+24VDC. If the feedback circuit is not required, establish a bridge

- The wiring diagram is shown with guard doors closed and in de-energised condition.
- Inductive loads (e.g. contactors, relays, etc.) are to be suppressed by means of a suitable circuit.

#### Wiring diagram



#### LED

The integrated LEDs indicate the following operating states.

- · Position relay K1
- Position relay K2
- · Position relay K3
- Position relay K4
- $\bullet$  Supply voltage  $U_{\scriptscriptstyle B}$
- Internal operating voltage U

#### Classification

#### Safety parameters:

outoty parameters:	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10<sup>-8</sup>/h applies to the **Contact load** n-op/y t-cycle combinations of contact load (current through 20 % 525,600 1.0 min enabling contacts) and number of switching 40 % 210,240 cycles (n-op/y) mentioned in the table below. 2.5 min At 365 operating days per year and a 60 % 75,087 7.0 min 24-hours operation, this results in the 80 % 30,918 17.0 min below-mentioned switching cycle times 100 % 12,223 43.0 min (t-cycle) for the relay contacts. Diverging applications upon request.

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# PROTECT-SRBs Potentially explosive atmospheres



■ SRB 101Exi \_\_\_\_\_\_Page 74
■ SRB 200Exi \_\_\_\_\_\_Page 76

The SRB EXi modules have been developed in line with ATEX Directive 94/9/EC and the European standards EN 60 079 et seq.

The safety control modules listed in this chapter are able to monitor the sensors connected in EX zones 1/2 and 21/22 with the ignition protection type intrinsic safety. These devices can also be installed in the gas-explosion hazardous areas of Zone 2.

## PROTECT SRB 101EXi-...



- 1 or 2 channel control
- 1 safety contact
- Suitable for signal processing of emergency stop control devices, interlocking equipment, etc.
- 1 additional signalling contact (auxiliary contacts must not be used in safety circuits)
- Trailing edge (version -1R)
- Automatic reset function (version -1A)
- Optionally cross-wire short recognition (through switch)
- Current and voltage limitation of the input circuits (intrinsically safe)
- • Green LED indications for relays K1, K2,  $\rm U_{\rm B},$   $\rm U_{\rm i}$  and  $\rm U_{\rm EXi}$
- DIN rail mounting to DIN EN 60715:2001
- Thermoplastic enclosure to UL-94-V-0, graphite black RAL 9011
- Certification to DIN EN ISO 13849-1:2007
- Certification to ATEX 94/9/EG
- Electric circuits up to zone 1/21
- Installation in zone 2 possible

#### **Technical data**

Equipment category, explosion protection type:	Gas:  Il 3 G Ex nAnC IIC T5 (SRB in zone 2);
	Gas/dust:  (a) II (2) GD [Ex ib] IIC/[Ex ibD]
Inputs (S11-S12, S21-S22, X1-X2/X3):	[Ex ib] IIC/[Ex ibD]
Temperature class:	T5
Voltage U <sub>o</sub> :	33.6 V
Current I <sub>o</sub> :	57.0 mA
Capacity P <sub>o</sub> :	478.8 mW (linear characteristic)
Maximum safety voltage U <sub>m</sub> :	253 VAC
Isolation:	safe separation to EN 60079-11:
	Amplitude of the voltage 375 V
Rated operating voltage:	24 VDC –15%/+20%, residual ripple max. 10%
Recommended fuse for the operating voltage:	internal fuse F1: T 50 mA/250 V;
Recommended tuse for the operating voltage.	internal fuse F2: T 100 mA/250 V
Protection class:	enclosure: IP 40
Protection class:	
	Terminals: IP 20
	Wiring compartment: IP 54
Power consumption:	max. 3.0 W
Switching capacity of the enabling paths:	230 V; 3 A ohmic (inductive
	with suitable protective circuit)
	AC-15: 230 VAC/3 A
	DC-13: 24 VDC/3 A
Recommended fuse for the enabling paths:	3.15 A slow blow
Min. switching capacity:	min. 10 V/10 mA
Contact resistance:	max. 100 mΩ in new state
Contact material/contacts:	AgSnO, self-cleaning, positive drive
Switching capacity of the auxiliary contacts (21-22	): 24 VDC, 2 A
Recommended fuse for the auxiliary contacts:	2 A slow blow
Current and voltage at S11-S12, S21-S22:	24 VDC, 5 mA
Current limitation at S11-S12, S21-S22:	15 mA
Pull-in delay:	approx. 300 ms (Version -1A)
•	approx. 20 ms (Version -1R)
Drop-out delay:	in case of emergency stop: approx. 20 ms;
Drop out dolay.	in case of voltage drop: approx. 20 ms
Bridging in case of voltage drops:	approx. 15 ms
Air clearances and creepage distances:	EN 60664-1:2003 (DIN VDE 0110-1), 4 kV/2;
All dicarations and dicopage distartors.	EN 60079-11:2007 (VDE 0170/0171 Part 7)
Max. total line resistance:	30 Ohm
Ambient operating:	-25 °C +60 °C
Storage temperature:	-40 °C +85 °C
EMV:	EN 61000-6-2:2005
Vibrations:	EN 61000-6-2.2005 EN 60068-2-6:1996
	=:::::::::
Frequency:	10 55 Hz
Amplitude:	0.35 mm
Climatic resistance:	EN 60068-2-3:1986
Mechanical life:	10 <sup>7</sup> operations
Weight:	230 g
Dimensions:	22.5 x 100 x 121 mm

#### Approvals





## Ordering details

#### SRB 101EXi-1①

No.	Option	Description
1	R A	Trailing edge Automatic reset function

#### Classification

Safety parameters:

carety parameters.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

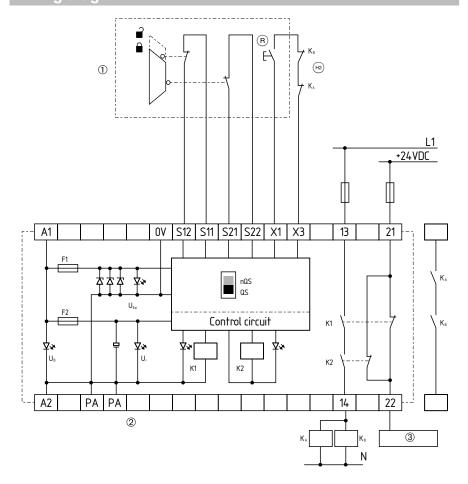
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Diverging applications upon request.

#### Note

- 2-channel control, shown for a guard door monitor with two position switches where one has a positive break contact; with external reset button ®.
- Relay outputs: 2-channel control, suitable for contact reinforcement or multiplication by means of contactors or relays with positivedrive contacts.
- 🗝 = Feedback circuit
- The control recognizes cable break, crosswire shorts (switch in position "QS") and earth leakages in the monitoring circuit.
- The safety function is defined as the opening of release 13-14 when the inputs S11-S12 or S21-S22 are opened.

## Wiring diagram



#### Note

Cable connections: single strand: rigid or flexible (with or without conductor ferrules) 0.25 ... 2.5 mm²; multi-strand with identical section: rigid or flexible (with conductor ferrules without plastic) 0.25 ... 2.5 mm²; flexible (without or with TWIN conductor ferrules) 0.5 ... 1.5 mm²

## Legend

- ① Sensor: Installation in zone 1/21
- ② SRB Exi: Installation in zone 2
- 3 Control

## PROTECT SRB 200EXi-...



- 1 or 2 channel control
- 2 safety contacts
- Suitable for signal processing of emergency stop control devices, interlocking equipment, etc.
- Trailing edge (version -1R)
- Automatic reset function (version -1A)
- Optionally cross-wire short recognition (through switch)
- Current and voltage limitation of the input circuits (intrinsically safe)
- • Green LED indications for relays K1, K2,  $\mathbf{U}_{\mathrm{B}},$   $\mathbf{U}_{\mathrm{i}}$  and  $\mathbf{U}_{\mathrm{EXi}}$
- DIN rail mounting to DIN EN 60715:2001
- Thermoplastic enclosure to UL-94-V-0, graphite black RAL 9011
- Certification to DIN EN ISO 13849-1:2007
- Certification to ATEX 94/9/EG
- Electric circuits up to zone 1/21
- Installation in zone 2 possible

#### Technical data

Equipment category, explosion protection type:	Gas: © II 3 G Ex nAnC IIC T5 (SRB in zone 2) Gas/dust: © II (2) GD [Ex ib] IIC/[Ex ibD]
Inputs (S11-S12, S21-S22, X1-X2/X3):	[Ex ib] IIC/[Ex ibD]
Temperature class:	[EX 10] 110/[EX 10D]
Voltage U₀:	33.6 V
Current I <sub>o</sub> :	53.0 v
Capacity P <sub>o</sub> :	478.8 mW (linear characteristic)
Maximum safety voltage U <sub>m</sub> :	253 VAC
Isolation:	safe separation to EN 60079-11:
	Amplitude of the voltage 375 V
Rated operating voltage:	24 VDC -15%/+20%, residual ripple max. 10%
Recommended fuse for the operating voltage:	internal fuse F1: T 50 mA/250 V;
	internal fuse F2: T 100 mA/250 V
Protection class:	enclosure: IP 40
	Terminals: IP 20
	Wiring compartment: IP 54
Power consumption:	max. 3.0 W
Switching capacity of the enabling paths:	230 V; 3 A ohmic (inductive
	with suitable protective circuit)
	AC-15: 230 VAC/3 A
	DC-13: 24 VDC/3 A
Recommended fuse for the enabling paths:	3.15 A slow blow
Min. switching capacity:	min. 10 V/10 mA
Contact resistance:	max. 100 mΩ in new state
Contact material/contacts:	AgSnO, self-cleaning, positive drive
Current and voltage at S11-S12, S21-S22:	24 VDC, 5 mA
Current limitation at S11-S12, S21-S22:	15 mA
Pull-in delay:	approx. 300 ms (Version -1A)
	approx. 20 ms (Version -1R)
Drop-out delay:	in case of emergency stop: approx. 20 ms;
	in case of voltage drop: approx. 20 ms
Bridging in case of voltage drops:	approx. 15 ms
Air clearances and creepage distances:	EN 60664-1:2003 (DIN VDE 0110-1), 4 kV/2;
7 iii oloaranooo ana oroopago alotanooo.	EN 60079-11:2007 (VDE 0170/0171 Part 7)
Max. total line resistance:	30 Ohm
Ambient operating:	-25 °C +60 °C
Storage temperature:	-40 °C +85 °C
EMV:	EN 61000-6-2:2005
Vibrations:	EN 60068-2-6:1996
Frequency:	10 55 Hz
Amplitude:	0.35 mm
Climatic resistance:	EN 60068-2-3:1986
Mechanical life:	10 <sup>7</sup> operations
Weight:	230 g
Dimensions:	22.5 x 100 x 121 mm

#### **Approvals**





#### Ordering details

#### SRB 200EXi-1①

SILD	ZUULAI-I	U
No.	Option	Description
1	R A	Trailing edge Automatic reset function

#### Classification

#### Safety parameters:

curety purumeters.	
Standards:	EN ISO 13849-1, IEC 61508, EN 60947-5-1
PL:	STOP 0: up to e
Category:	STOP 0: up to 4
PFH value:	STOP 0: ≤ 2,00 x 10 <sup>-8</sup> /h
SIL:	STOP 0: up to 3
Mission time:	20 years

The PFH value of 2.00 x 10 <sup>-8</sup> /h applies to the	Contact load	n-op/y	t-cycle
combinations of contact load (current through			
enabling contacts) and number of switching	20 %	525,600	1.0 min
cycles (n-op/y) mentioned in the table below.	40 %	210,240	2.5 min
At 365 operating days per year and a	60 %	75,087	7.0 min
24-hours operation, this results in the	80 %	30,918	17.0 min
below-mentioned switching cycle times	100 %	12,223	43.0 min
(t-cycle) for the relay contacts.			

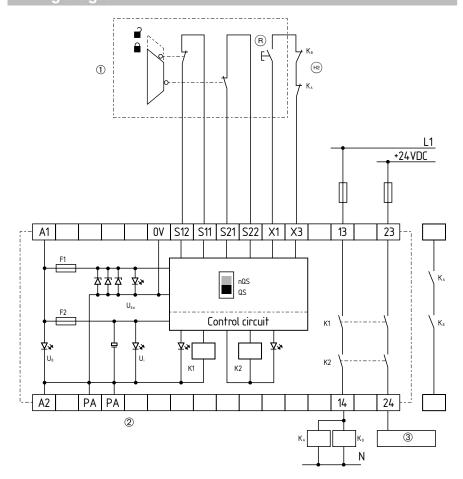
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Diverging applications upon request.

#### Note

- 2-channel control, shown for a guard door monitor with two position switches where one has a positive break contact; with external reset button ®.
- Relay outputs: 2-channel control, suitable for contact reinforcement or multiplication by means of contactors or relays with positivedrive contacts.
- 🗝 = Feedback circuit
- The control recognizes cable break, crosswire shorts (switch in position "QS") and earth leakages in the monitoring circuit.
- The safety function is defined as the opening of release 13-14 when the inputs S11-S12 or S21-S22 are opened.

## Wiring diagram



#### Note

Cable connections: single strand: rigid or flexible (with or without conductor ferrules) 0.25 ... 2.5 mm²; multi-strand with identical section: rigid or flexible (with conductor ferrules without plastic) 0.25 ... 2.5 mm²; flexible (without or with TWIN conductor ferrules) 0.5 ... 1.5 mm²

## Legend

- ① Sensor: Installation in zone 1/21
- ② SRB Exi: Installation in zone 2
- 3 Control

# A basket full of solutions Food



For detailed information, check out www.schmersal.com

# PROTECT-SRBs Multifunctional applications



■ PROTECT-SELECT / OEM \_\_\_\_Page 80 ■ PROTECT-SELECT WL /

OEM WL\_\_\_\_\_Page 82

■ PROTECT-PSC \_\_\_\_\_Page 84

Users who need to monitor several safety functions in their machines or systems have, for cost reasons in particular, the option of using one compact safety controller or one modular safety system here instead of several safety control modules. The Schmersal Group offers the following alternatives:

#### ■ PROTECT-SELECT

A compact safety controller which is suitable for up to 9 safety functions and able to select a suitable program for the application from the internal program memory and must be wired according to the operating instructions. With the OEM version, the user is provided with a customised program for his application.

#### ■ PROTECT-SELECT WL

Like PROTECT-SELECT but also with a safe radio link, transmitted from a mobile handheld device with EMERGENCY STOP and consent function.

#### ■ PROTECT-PSC

A modular, programmable safety system. The user has the option of assembling his own system, depending on the number of required inputs and outputs. A flexible and convenient KOP programming software is available if safe function modules are used

# Compact safety controllers with function for programme selection

# PROTECT-SELECT / -OEM

The PROTECT-SELECT compact safety controller is a particularly user-friendly small safety controller, by means of which the user can realise up to 9 safety functions. In this way, the discrete set-up of an application with safety-monitoring modules can be quickly and smoothly circumvented.

Compared to safety-monitoring modules, safety controllers offer a higher level of flexibility. They can be optimally adapted to the specific requirements and therefore enable an enhanced integration of the safety technology in the machine processes and the work cycles of the operator in actual practice.

An essential feature here is the free allocation and linkage of the input signals to the safety outputs, besides other possibilities such as setting an individual drop-out delay for a specific safety output.

# Target: setting-up programmes without programming

During the development of the new PROTECT-SELECT compact safety controller, the objective was to offer the machine builder the possibilities of a conventional small safety controller without the user needing to know the manufacturer-specific parameter settings or to master a programming language.

This objective is achieved by a new kind of programme set-up. The user can select the most suitable programme for his application from a number of hands-on programmes. This selection is made directly on the component. The relevant programme is selected on the display by means of toggle switches.

The 12 available programmes are clearly described in the user manual. In this way, PROTECT-SELECT can be wired similar to a safety-monitoring module by means of a user manual. The second task of the display consists in providing the user with comprehensive diagnostic information directly on the component.

Application-specific parameters and characteristic variables such as the destination of the sensor signal at the corresponding input (with or without potential) or a required drop-out delay at a particular output can be allocated through a dialogue function on the display. The de-bouncing durations, which are required on vibration-sensitive safety guards to enable the start-up procedure only when the contacts are in a stable condition, can be individually adjusted and allocated to the input as well.



A particularly significant feature of the new PROTECT-SELECT compact safety controller is the safe evaluation of two analogue input signals. Through another dialogue function on the display, an individual voltage or current threshold value of an analogue input signal can be assigned within the conventional range  $(0 \dots 10 \text{ V}; 4 \dots 20 \text{ mA})$ . Through the definition of each time two upper and lower threshold

values, up to two ranges for the analogue input signal can be defined. Derogations from the defined range then are accordingly processed in the safety programme. It is also possible to compare both analogue input signals.

Each individual analogue input can be used in applications up to PL d to EN ISO 13849-1.

PROTECT-SELECT has two safe relay outputs (250 VAC / 6 A; 24 VDC / 6 A) and four safe semi-conductor outputs (24 VDC / 1.8 A). To ensure a high protection against cross-wire shorts of the actuators, the common +24 VDC voltage as well as the earth potential in a second switch-off channel is switched through two safe semi-conductor outputs so that the minus and plus connection of the actuator are safely separated when solicited. As a result, minor mass displacements of the actuators with undefined voltage spikes or buffered residual voltages in the actuator do not affect the safety level.

When paired, all 18 safe digital inputs, four safe semi-conductor outputs and two safe relay outputs meet the requirements for PL e to EN ISO 13849-1.





#### Versatile applications

PROTECT-SELECT can evaluate the signal of all conventional sensors, e.g. emergency stop command devices, safety guard monitors, door locking devices, tactile as well as optoelectronic monitoring devices. With its mounting width of only 52.5 mm, the new compact controller requires only little space in the control cabinet.

# Individually configurable versions for OEM customers

Besides the basic version of PROTECT-SELECT, in which the user can choose from a number of preconfigured programmes, another version is available as well: PROTECTOEM. For this version, a customer-specific programme is set up together with the user and implemented into the compact safety controller.

An individual article number as well as a customer-specific name is allocated to the PROTECT-OEM. The user does not need to perform any parameter setting anymore. In this way, the additional functions desired by the customer can also be perfectly realised.

#### **PROTECT-SELECT Version**

- 12 standard safety programmes selectable through a password-protected selection menu
- Suitable for up to 9 safety functions
- Programme selection through toggle switches

#### **PROTECT-OEM Version**

1 or more customer-specific safety programme(s)

#### **Common features**

- Advantage: no programme transmission or programming knowledge required
- Status information through display
- 3 basic information through LED's
- Compact enclosure: width × height x depth: 52.5 x100 x118 mm
- Plug-in cage clamps
- Individual programme adaptations: application-specific I/O configuration such as drop-out delays, de-bouncing times or cross-wire short monitoring can be set through the menu. Advantage: machinespecific parameters are accurately set.
- p- + n-type semi-conductor outputs: increased cross-wire short protection. Both the voltage supply (24 VDC) and the reference potential (0 V) are safely switched off. Advantage: safe switch-off of "problematic" actuators, e.g. in case of earth potential displacement.
- Safe analogous inputs: advantage: process-critical parameters (temperature, pressure, flow, etc.) can be integrated in the safety concept of the plant through individual threshold value setting (range)

# Technical data PROTECT-SELECT / -OEM

- 18 single-channel or optionally
   9 dual-channel digital safety inputs
   (PL e to EN ISO 13849-1)
- 2 single-channel analogous safety inputs, 0 ... 10 V, 4 ... 20 mA (PL d to EN ISO 13849-1)
- 2 single-channel or optionally 1 dual-channel p-type safety semi-conductor output and 2 p- and n-type dual-channel semi-conductor outputs (24 VDC / 1.8 A, PL e to EN ISO 13849-1)
- 2 single-channel or optionally 1 dual-channel safety relay output 50 V / 6 A; PL e to EN ISO 13849-1)
- 4 single-channel signalling outputs (0.1 A); together with safety inputs
- 3 cyclic outputs (0.1 A)
- Status and diagnosis through OLED display
- Status of the inputs and outputs
- Plain text error messages
- Programme selection through toggle switches, input of additional functions also through toggle switches
- LED's for UB, RUN, ERROR
- Dimensions: width x height x depth: 52.5 × 100 × 118 mm
- PL e (EN ISO 13849-1); SIL 3 (IEC 62061)



# Compact safety controller with mobile radio link extension and programme selection function

# PROTECT-SELECT WL / -OEM WL

When extended with a "radio module", the PROTECT-SELECT WL variant of the PROTECT-SELECT compact safety controller enables the wireless integration of a mobile hand-held command device in the safety concept of the control.

#### 2 safe and 15 operational radio signals

Besides a safe emergency stop command device, an independent safe operating element, i.e. the enabling switch, is located on the side of the mobile element. In this way, both safety functions can be integrated in the control process of the PROTECT-SELECT compact safety controller as if they were wired.

The mobile element has a membrane keyboard for 15 operational signals. Due to the ergonomic design of the mobile receiver and transmitter unit, any button of the membrane keyboard can be simultaneously pushed with the pointer of the enabling switch and the thumb of the same hand. The "radio module" of the compact safety controller has 9 operational inputs and 15 operational outputs. In this way, an operational output can be allocated to every button of the membrane keyboard.

#### Clear overview on the display

The operational inputs basically are used to read back the externally switched signals into the controller, transmit them to the mobile element and display them as information on the display. The bidirectional radio link has been developed especially for these tasks. Besides the information, which is typical to the wireless transmission and reception operation, such as reception quality and battery status, the display can also show all statuses of the inputs and outputs of the PROTECT-SELECT WL compact safety controller. In this way, the user is always informed about the current status of the system.

# Optimal radio transmission through extendable antenna concept

The antenna concept of PROTECT-SELECT WL has been designed to fully cover the walkable space even under the roughest radio transmission conditions. So-called detached transceivers, which are linked to the base unit by means of fibre-optic cables, can be positioned so that the optimal reception of the data, which are sent through the world-wide public domain wave band of 2.4 HGz, is ensured. If necessary, more transceivers can be allocated in the system loop.

#### Also available as OEM version

Besides the basic version PROTECT-SELECT WL with preconfigured programmes, a second version is available as well: the PROTECT-OEM WL. In this version, customer-specific programme is set up together with the user and implemented into the compact safety controller. An individual article number as well as a customer-specific name is allocated to the PROTECT-OEM. The user does not need to perform any parameter setting anymore. In this way, the additional functions desired by the customer can also be perfectly realised.



#### **PROTECT-SELECT WL version**

15 standard safety programmes selectable through password-protected selection menu.

#### **PROTECT-SELECT WL/OEM version**

1 or more customer-specific safety programme(s)

#### **Common features**

 Refer to PROTECT-SELECT, additionally with radio link at transceiver via fibre optic with transceiver through fibre-optic cables, 9 operational inputs and 15 operational outputs

#### Technical data

#### PROTECT-SELECT WL / -OEM base unit

- 18 single-channel or optionally 9 dualchannel digital safety inputs (PL e to EN ISO 13 849-1)
- 2 single-channel analogous safety inputs, 0 ... 10 V, 4 ... 20 mA (PL d to EN ISO 13849-1)
- 2 single-channel or optionally 1 dual-channel p-type safety semi-conductor output and 2 dual-channel p- and n-type safety semi-conductor outputs (24 VDC/1.8 A, PL e to EN ISO 13 849-1)
- 2 single-channel or optionally 1 dual-channel safety relay output (250V/6A; PL e to EN ISO 13849-1)
- 4 single-channel signalling outputs (0.1 A); together with safety inputs
- 3 cyclic outputs (0.1 A)
- Status and diagnosis through OLED display;
- Status of the inputs and outputs
- Plain text error messages
- LED's for UB, RUN, ERROR
- PL e (EN ISO 13 849-1); SIL 3 (IEC 62 061)
- 9 operational inputs (status signal at mobile element)
- 15 operational outputs
- Bidirectional radio link
- Free channel allocation: automatic or manual
- Number of radio channels: 16

#### Mobile element

- Number of safety functions: 2 (emergency stop and enabling)
- Number of operational functions: 15
- Status information through display
- All mobile element with spare battery concept with standard battery (AA type)
- Antenna concept: (multiple) transceivers, permanently connected to the base unit through fibre optics, optimal coverage of critical spaces
- Transmission frequency 2.4 GHz (worldwide available)





# Programmable modular safety system

# **PROTECT-PSC**

The programmable PROTECT-PSC modular safety control system is mainly used in modern production systems or on complex stand-alone machines.

PROTECT-PSC is suitable both for reliable analysis and interconnection of several safety-related signals, such as those from EMERGENCY-STOP command devices, guard door monitoring, safety multiple infra-red beam barriers (AOPDs) or Schmersal CSS or MZM or AZM 200 series safety sensors.

The modular design of the PROTECT-PSC is a major advantage which makes it very versatile. As far as cost is concerned, the user can provide the optimum solution to each requirement without leaving too many inputs or outputs unused unnecessarily. The very high density of terminals also helps save space in the cabinet.

With PROTECT-PSC, it is possible to realise control category 4 applications according to EN 954-1, Performance Level "e" according to EN 13849-1 and SIL 3 according to EN IEC 61508.

A special feature of PROTECT-PSC is that it also offers the possibility of operational (non-safe) signal processing in addition to safe signal processing.

If programming is abandoned entirely, with PROTECT-PSC, a safe zone area-disconnection must be realised according to the order of the modules on the top-hat rail alone, like a system of safety control modules.

#### Connectable devices (sensor level)

- EMERGENCY STOP devices with floating contacts
- Safety switches with floating contacts, ditto locking devices (with and without interlock) and enabling switches etc.
- Safety magnetic switches, e.g. Schmersal BNS
- Safety devices with floating contacts, such as opto-electronic safety devices (AOPDs) etc.
- Schmersal series CSS safety sensors and Schmersal series non-contact interlocks AZM 2xx

#### The main features summarised:

- Modular design
- Integration of safe and operational signals
- Free programming according to IEC 61 131 via standard USB interface

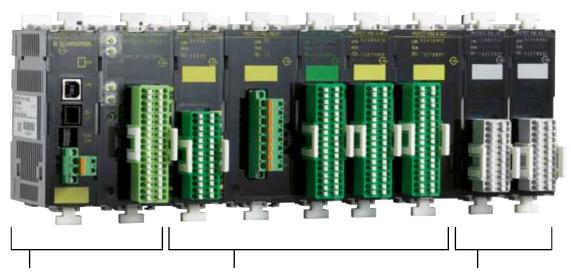
#### or

- Signal combination via external wiring without programming
- Connection option for external gateway (Profibus, DeviceNet or CC-Link)
- Response time 22 ms (semiconductor outputs) or 37 ms (relay outputs)
- Visualisation and status display on module or PC
- Simple DIN top-hat rail mounting



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# **System overview of PROTECT-PSC**



The PSC power and PSC-CPU-MON modules with 8 safe inputs and 6 safe outputs form the basic configuration for PROTECT-PSC

(for description, see next page)

Expand safely with:

- Safe input modules
  PSC-S-IN-E and PSC-S-IN-LC
- Safe output modules PSC-S-IN-OUT and PSC Relay
- Safe input/output modules PSC-SUB-MON, PSC-STP-E, PSC-S-STP-LC and PSC-S-STP-ELC

(for description, see next page)

Expand operationally (right, grey terminals) with:

- Operational input modules PSC-NS-IN
- Operational output modules PSC-NS-OUT



#### Gateway

Diagnostic status via gateways to the following bus systems:

- Profibus DP
- DeviceNet
- CC-link
- Modbus RTU
- CANopen
- EtherCat
- Profinet IO
- EtherNet IP
- Modbus TCP

# **PROTECT-PSC** module overview

The individual devices of the PROTECT-PSC modular safety system generally differ in their number of safe and operational inputs and outputs. Other differences in terms of the sensor technology (floating or non-floating contacts) are met on the input side or on the output side in terms of semiconductor and relay outputs and maximum switching current.

Module	Number of single-channel inputs		Number of single-channel outputs				
	0	Safe		Opera- tional	Safe		
	Opera- tional floating*		Non- floating*	tional	Transistor		Relays
	mouning			0.3 A**	0.5 A**	0.3 A**	4 A**
PSC-CPU-MON	_	4	4	_	6	_	_
PSC-CPU-OP-MON							
PSC-SUB-MON	_	4	4	_	6	_	_
PSC-S-STP-E	_	4	2	_	4	_	
PSC-S-STP-LC	_	_	6	_	4	_	
PSC-S-STP-ELC	_	2	4	_	4	_	
PSC-S relay	_	_	_	_	_	_	2 × 2
PSC-S-IN-E	_	16	_	_	_	_	_
PSC-S-IN-LC	_	_	16	_	_	_	_
PSC-S-OUT	_	_	_	_	_	16	_
PSC-NS-IN	16	_	_	_	_	_	_
PSC-NS-OUT	_	_	_	16	_	_	_
PSC power	_	_	_	_	_	_	
PSC booster	_	_	_	_	_	_	

- The floating or non-floating data refer to the technical characteristic of the input signals: **floating input signals:** e.g. from EMERGENCY STOP control devices, safety switches, interlocks and safety magnetic switches etc.
  - **non-floating input signals:** e.g. from opto-electronic safety devices such as safety multiple infra-red beam barriers and laser scanners etc., and also from type CSS or AZM 200 safety sensors. Signals from floating sensors can also be connected to these inputs but then cross-circuit monitoring is not possible.
- \*\* Maximum current per output with resistive load.

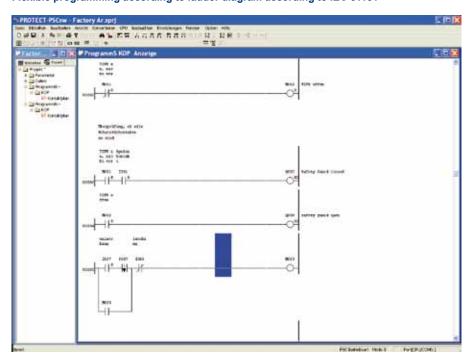


# **PROTECT-PSCsw system software**

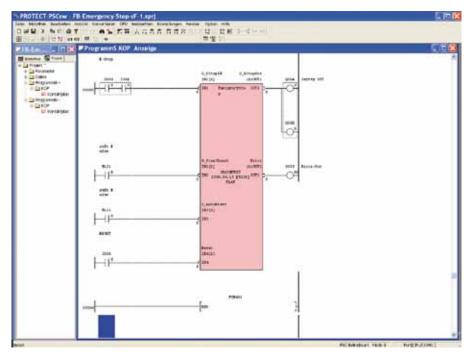
The advantage of the PROTECT-PSCsw programming interface is that the user can freely program in ladder diagram with maximum flexibility according to IEC 61131 or very easily by including safety and certificated function modules.

There is also the possibility storing their own function modules, such as recurring program blocks, in a library and quickly retrieving them to include in the particular program when needed.

Flexible programming according to ladder diagram according to IEC 61131



Easy programming involving safe and certificated function modules based on PLCopen.



#### PROTECT-SELECT

#### **RSS 36**

#### MZM 100 / MZM 120



To protect machinery and plants with different safety requirements, either a combination of safety-monitoring modules or a programmable safety controller was installed.

The Schmersal Group introduces PRO-TECT-SELECT (or PROTECT-SELECT WL with safe radio link), a component, which features the same level of performance as a safety controller and can be handled as smoothly as a safety-monitoring module.



The RSS 36 electronic safety sensor with unique diagnosis meets the highest safety requirements, even when series-wired. Besides the well-known advantages of the CSS sensors, the RSS 36 also features new coding functions for the uniform allocation of the actuator to the sensor; this is realised through the integrated RFID technology. Three different coding variants enable an optimal conformation to the required protection against tampering.

The universal mounting features and the optional latching function provides for a smooth and rational integration in separating safety guards



A new version of the MZM 100 solenoid interlock is now available, in which the latching force of the safety guard can be adjusted to the individual circumstances by means of a target. The latching force of the optional permanent magnet maintains the closed condition of the safety guard, even in de-energised condition (approx. 30 N).

The MZM 120 is a safety sensor with guard locking function. Due to the special NE-DOX® SF-2 coating, the sensor is also suitable for use in hygiene-critical applications.

# BDF control panels



The Schmersal Group has developed a modular system of control panels, which can be configured in accordance with the needs of the operator. The slim and shock-resistant thermoplastic enclosure can be quickly fixed to customary aluminium profile systems. The multifunctional execution of the BDF 200 has room for four operating elements. The compact version of the BDF 100 can be equipped with one operating element.

The user can choose from a large range of illuminated pushbuttons, selector switches, LED indicator lights, key-operated switches and standard-compliant emergency stop command devices.

#### **SLC 421**



The new SLC 421 safety light curtain series is characterised by a very user-friendly parameter setting feature. The (fixed/floating) blanking of beams can be realised in Teach-in mode by means of two external command devices.

#### **CSS 16**



The application possibilities of the CSS technology are continuously extended.

One of the latest innovations is the electronic CSS 16 safety sensor, which has exactly the same dimensions as the AZ 16 electromechanical safety switch that is widely used in the entire industry.

The wear-free electronics of the CSS 16 also enables the realisation of series-wirings up to the highest safety level as well as a clearly visible diagnosis through the three-colour illuminated cable entry.

#### CSP 34

# •

Another innovation is the CSP 34 electronic safety sensor with paired coding. These safety sensors cannot be tampered by means of external or substitute actuators.

Despite the high protection against tampering, the component offers a high flexibility, e.g. during the start-up procedure or in case of service.

This is possible, because the allocation of the actuator to the sensor is conducted by the user and since the actuator label is only covered in a tamper-proof manner after the definite assembly.

#### Universal Gateway SD-I-U-...



For the collection, transmission and evaluation of the diagnostic-relevant signals of electronic safety sensors and solenoid interlock, a new generation of gateways with interfaces for different field bus systems is available. The available FIELD BUS interfaces are

PROFINET IO, EtherNet IP, Device-Net, CC-Link and CANopen.

#### **BNS 40S**



The robust yet elegant new BNS 40S magnetic safety sensor with brushed stainless steel enclosure is particularly suitable for applications under rough ambient conditions.

Especially in applications in the food industry, the "Hygienic Design" BNS 40S is at its best. It offers a throughout clean and neat solution due to features such as the enclosure, which is completely encapsulated in stainless steel without dust pockets, laser inscription, IP69K protection class and the food-safe connecting cable.

# SRB 301MA



The safety-monitoring module product family has been extended for applications in the default range. Until now, the user has the choice between the comfortable SRB 301ST V.2 and the economical SRB 301MC, which however is only suitable for applications where the risk of accessing the hazardous zone from behind is excluded.

For applications where there is a risk of accessing the hazardous zone from behind, the SRB 301MA safety-monitoring module now is available as economical alternative with compatible terminals.

#### AS-Interface



The Schmersal Group has once more extended its product range of safety switching appliances with integrated AS-i Safety at Work interface.

The modular control panel BDF 200 AS can be configured in accordance with the needs of the user; with this control panel, the operator can activate the necessary functions at the safety guard, e.g. emergency stop, start/stop and reset.

Furthermore, all position switches of the Z/T 235,236 and 256 series as well as the T 335 and 336 series are now available with AS-Interface.

#### Explosive atmospheres



The range of switching appliances for explosive atmospheres of Zone 1 and 21 as well as Zone 22 has been completed by, amongst others, the EX-ZQ 900-3D pull-wire switch and the EX-T 335 position switch

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For many years the privately owned Schmersal Group has been developing and manufacturing products to enhance occupational safety. What started out with the development and manufacture of a

very wide variety of mechanical and non-contact switchgear has now become the world's largest range of safety systems and solutions for the protection of man and machine. Over 1,200 employees in more than 20 countries around the world are developing safety technology solutions in close cooperation with our customers, thus contributing to a safer world.

Motivated by the vision of a safe working environment, the Schmersal Group's engineers are constantly working on the development of new devices and systems for every imaginable application and requirement of the different industries. New safety concepts require new solutions and it is necessary to integrate new detection principles and to discover new paths for the transmission and evaluation of the information provided by these principles. Furthermore, the set of ever more complex standards, regulations and directives relating to machinery safety also requires a change in thinking from the manufacturers and users of machines.

These are the challenges which the Schmersal Group, in partnership with machinery manufacturers, is tackling and will continue to tackle in the future.

#### **Product ranges**



#### Safe switching and monitoring

- Guard door monitoring safety switches
- Command devices with safety function
- Tactile safety devices
- Optoelectronic safety devices

#### Safe signal processing

- Safety monitoring modules
- Safety controllers
- Safety bus systems

#### Automation

- Position detection
- Command and signalling devices

#### Industries



- Elevators and escalators
- Packaging
- Food
- Medicine/ pharmaceuticals
- Machine tools
- Wood working
- Construction machines and cranes
- Renewable energy sources
- Automotive
- Chemical industry

#### Services



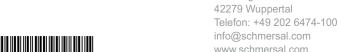
- Application advice
- CE conformity
- assessment Risk assessment in
- accordance with the **Machinery Directive**
- Stop time measurements
- Training courses

#### Competences



- Automation
- Explosion protection
- Hygienic design
- Machine safety

All data mentioned in this flyer have been carefully checked. Technical modifications and errors excepted.



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